

Mazda Premacy 2004-2010 Workshop Manual

MECHANICAL

CYLINDER BLOCK (5) DISASSEMBLY

1. Disassemble in the order indicated in the table.



1	Cylinder head
2	Cylinder head gasket
3	Cylinder head
4	Cylinder head
5	Cylinder head
6	Cylinder head
7	Cylinder head
8	Cylinder head
9	Cylinder head
10	Cylinder head
11	Cylinder head
12	Cylinder head

1	Cylinder head
2	Cylinder head gasket
3	Cylinder head
4	Cylinder head
5	Cylinder head
6	Cylinder head
7	Cylinder head
8	Cylinder head
9	Cylinder head
10	Cylinder head
11	Cylinder head
12	Cylinder head

MECHANICAL

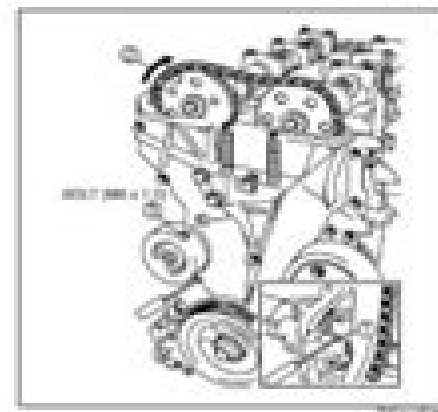
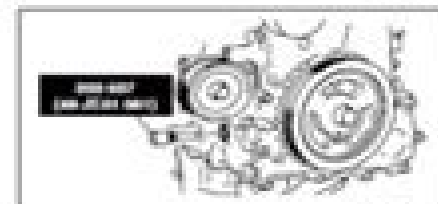
VALVE CLEARANCE ADJUSTMENT

1. Remove the engine front cover lower blind plug.
2. Remove the engine front cover upper blind plug.
3. Remove the cylinder block lower blind plug.

4. Insert the SST in the valve.
5. Turn the SST clockwise until the contact point is reached.
6. Loosen the SST.

- (7) Using a suitable screwdriver or equivalent tool, unlock the chain tensioner ratchet.
- (8) Turn the exhaust camshaft clockwise using a suitable wrench on the cam hexagon and loosen the timing chain.
- (9) Placing the suitable bolt (SST - 1.0 Length 28-30 mm (2.9-3.1 in)) in the engine front cover upper blind plug hole, secure the chain guide in the position where the tension is released.

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DP Hallahan



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