



# LEGEND

1. Front casing panel.
2. Sealing panel
3. Sump cover plate.
4. Bottom casing panel.
5. Flue sensing nipple.
6. Return pipe.
7. Flow pipe.

8. Flue manifold.
10. Interpanel.
11. Burner assy.
12. Combustion chamber insulation.
13. Heat exchanger
14. Injector & housing

15. Venturi assy.
16. Fan assy.
17. Gas pipe assy.
19. Gas control valve assy.
20. Fan bracket assy.
21. Orifice plate.
22. Flue thermistor.

23. Control thermistor.
24. Overheat thermostat.
25. Ignition electrode.
26. Flame detection electrode.
32. "S" trap
33. Control assy.
40. Spark generator
44. Wall mounting plate.
53. Turret gasket kit.
94. Ignition lead

# Hedman He15instruction Manual

**Christian Drosten**



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