

640 — C.A.V. Injection Pump

Throttle	Engine rpm	kW		Time to burn 250 cm ³ (15 in ³) of fuel (seconds)
		2 - hour run-in	50 - hour run-in	
Maximum, full load	2400	44.1 (60 HP) min	45.6 (62 HP) min	63.5 min
Maximum, full torque	1400	28.3 (38.5 HP) min	29.4 (40 HP) min	97 min
Maximum, no load	2600 max	—	—	—
Minimum, no load	650	—	—	—

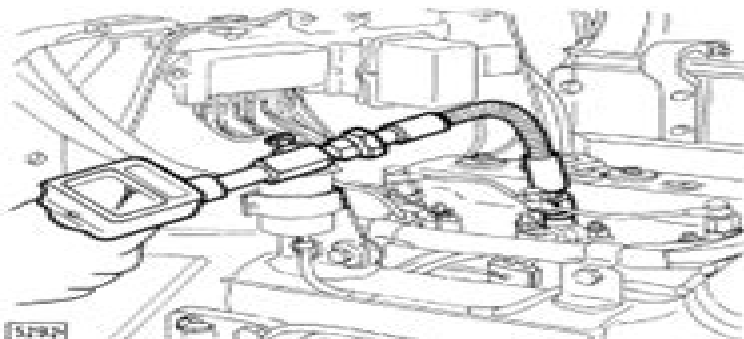
COMPRESSION TEST

If engine performance is found to be unsatisfactory, check the injection system (nozzle and injection pump overhaul) and the compression in each cylinder.

To check engine compression use tester 291309 proceeding as follows:

- Remove the fuel injectors.
- Fit dummy injector 292631, in place of the injector of the cylinder under test, together with the associated copper washer.
- Hold the injection pump in shut-off condition and take the readings driving the engine through the starter.

Compression should be 25.5 to 27.5 bar (26 to 28 kg/cm²) (370 to 398 psi) as recorder at 40° C sump oil temperature, 760 mm Hg (sea level) barometric pressure with the engine running at 200 to 280 rpm.



Checking engine compression using tester 291309.

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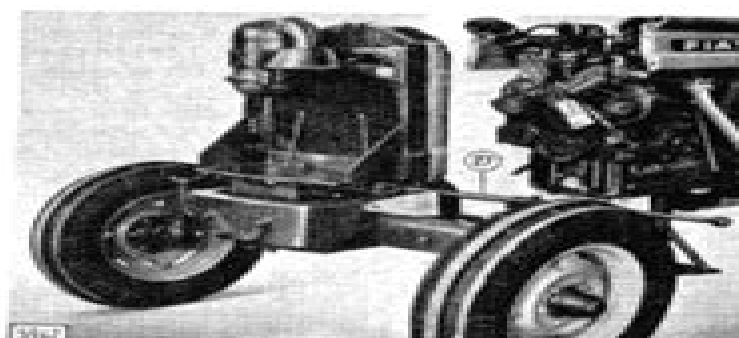
The minimum acceptable compression is 21.6 bar (22 kg/cm²) (330 psi).

Maximum compression differential between cylinders is not to exceed 3 kg/cm² (42.7 psi).

In this connection it should be noted that every 100 metres (328 ft) altitude increase from sea level results in approximately 1% decrease in compression.

Insufficient compression may be due to faulty valves and seats, pistons and associated rings, cylinder liners or cylinder head gaskets.

Note — The purpose of the compression test is merely to assess the consistency of compression in the cylinders and obtain an indication of the degree of wear affecting the parts which help to seal the combustion chambers, and the results should not be taken as an absolute indication of engine efficiency.



Removing (installing) from axle (640).

Print No. 603.64.227.00 - IX - 1983

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Harry D. Hanson



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