

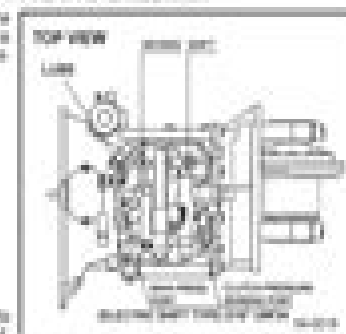
4.16 CHECK TOROFLOW CLUTCH ACTUATION PRESSURE



When carrying out the following tests and checks, apply the parking brake securely and block the RR truck wheels. Watch out for sudden RR truck movement.

1. Place the FORWARD/REVERSE (F/R) lever at the FORWARD or REVERSE position.
2. Fully depress the accelerator pedal and measure the pressure at the Clutch Pressure Sensing Port which is located on the top of the transmission. (See Figure 46-0016).

	Units: psi (kgf/cm ²) / gpa
Clutch Actuation Pressure (F/R Forward)	21.2 - 148.8 (1.52 - 1.38) (1.5 - 1.3) / 1.500
	127.8 - 177.4 (1.45 - 1.22) (1.5 - 1.3) / 1.500



NOTE: The pressure displayed in the table above refer to pressures measured with the testing pedal depressed. When the pedal is depressed, the pressure should all drop to zero.

4.17 CHECK TORQUE CONVERTER STALL SPEED



This operation raises the Transmission fluid temperature rapidly. Do not continue this operation for more than a few seconds at a time.

1. Warm engine up to normal operating temperature.
2. Hold down brake pedal and place in gear.
3. Depress the accelerator pedal fully and run at maximum speed.
4. While at maximum speed, check the rpm with a tachometer.

R2T - Maximum Overcrank Speed	2,000 - 2,200 rpm
Torque Converter Stall Speed	2,100 ± 100 rpm
Main Pressure	10.2 psi (0.7 kgf/cm ²) (700 kpa) 177.8 psi (12.8 kgf/cm ²) (9,200 kpa)
Lube Pressure	10 - 40 psi (0.7 - 2.8 kgf/cm ²)

Fg25t 12 Parts Manual

Yicheng Fang



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Table of Contents Fg25t 12 Parts Manual

1. Understanding the eBook Fg25t 12 Parts Manual
 - The Rise of Digital Reading Fg25t 12 Parts Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Fg25t 12 Parts Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Fg25t 12 Parts Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Fg25t 12 Parts Manual
 - Personalized Recommendations
 - Fg25t 12 Parts Manual User Reviews and Ratings
 - Fg25t 12 Parts Manual and Bestseller Lists

5. Accessing Fg25t 12 Parts Manual Free and Paid eBooks
 - Fg25t 12 Parts Manual Public Domain eBooks
 - Fg25t 12 Parts Manual eBook Subscription Services
 - Fg25t 12 Parts Manual Budget-Friendly Options
6. Navigating Fg25t 12 Parts Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Fg25t 12 Parts Manual Compatibility with Devices
 - Fg25t 12 Parts Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Fg25t 12 Parts Manual
 - Highlighting and Note-Taking Fg25t 12 Parts Manual
 - Interactive Elements Fg25t 12 Parts Manual
8. Staying Engaged with Fg25t 12 Parts Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Fg25t 12 Parts Manual
9. Balancing eBooks and Physical Books Fg25t 12 Parts Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Fg25t 12 Parts Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Fg25t 12 Parts Manual
 - Setting Reading Goals Fg25t 12 Parts Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Fg25t 12 Parts Manual
 - Fact-Checking eBook Content of Fg25t 12 Parts Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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samarium in the periodic table. b. By how many units do the atomic numbers of these two elements differ? 9. Answer Key A

chart that shows the classification of elements is called the. Properties of Atoms and the Periodic Table 37. Assessment. Page

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