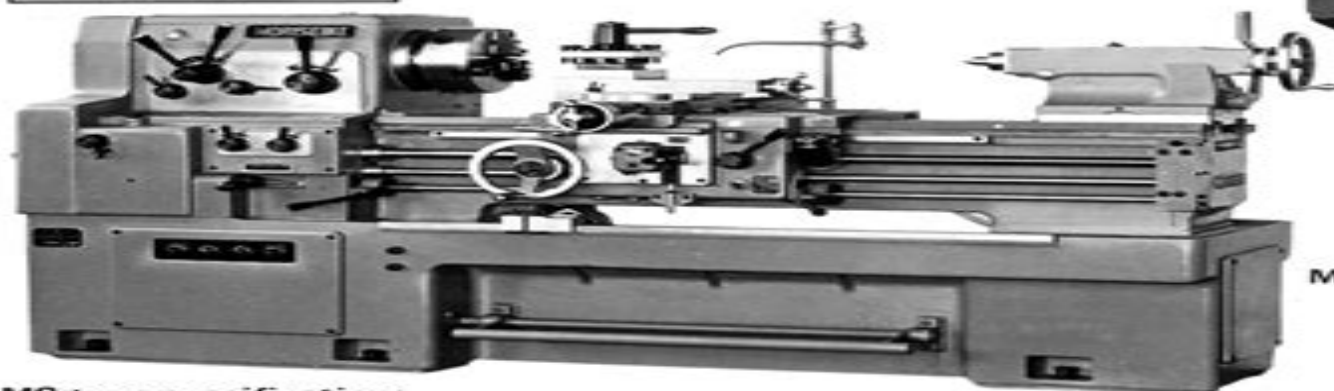
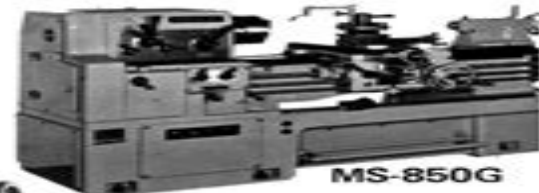


MS type

On lathes with cutoff devices, the apron handle is located in a different position.



MS-850



MS-850G

MS type specifications

Unit: Inch (mm)

	MS-650	MS-850	MS-1250	MS-850G	MS-1250G
Swing			17.13" (435mm)		
Swing Over Bed			19.29" (490mm)		
Swing Over Bed from Face Plate up to 7" (180mm)			9.84" (250mm)		
Swing Over Cross Slide				25.59" (650mm)	
Swing Over Gap					
Distance					
Width of Gap (from Face Plate)			8.46" (215mm)		
Distance from Bed to Spindle Center			42.32" (1075mm)		
Distance from Floor to Spindle Center			49.21" (1250mm)		
Between Centers (A)	25.59" (650mm)	33.46" (850mm)		33.46" (850mm)	49.21" (1250mm)
Spindle					
Spindle Nose			ASA A1-6 or D1-6		
Hole Thru Spindle			2-3/64" (52mm)		
Spindle Sleeve Taper			M.T. No. 6		
Spindle Center Taper			M.T. No. 4		
Number of Spindle Speeds			12		
Spindle Speed Range (RPM)			32, 62, 82, 112, 160, 200, 285, 395, 510, 710, 1010, 1800		
Feeds					
Number of Feed Changes (both longitudinal and cross feeds)			40		
Range of Longitudinal Feeds			0.0017 ~ 0.0246" (0.045 ~ 0.627mm)/rev. & 0.0035 ~ 0.0493" (0.090 ~ 1.254mm)/rev.		
Range of Cross Feeds			0.0017 ~ 0.0246" (0.045 ~ 0.627mm)/rev. & 0.0035 ~ 0.0493" (0.090 ~ 1.254mm)/rev.		
Threads					
Lead Screw			1.25" (31.75mm) dia. x Acme thread 4 T.P.I. or 6mm pitch		
Inch Threads			80 ~ 4 T.P.I.		
Metric Threads			0.25 ~ 7mm pitch		
D.P. Threads			112 ~ 8		
Module Threads			0.5 ~ 3.5		
Tool Post					
Cross Slide Travel			10" (255mm)		
Compound Rest Travel			5.90" (150mm)		
Max. Cutting Tool Size (X x Y)			0.98" x 0.98" (25 x 25mm)		
Tail Stock					
Tail Stock Spindle Stroke			6" (150mm)		
Spindle Center Taper			M.T. No. 4		
Bed					
Bed Width			13.85" (352mm)		
Bed Length	66.14" (1680mm)	74.01" (1880mm)	89.76" (2280mm)	74.01" (1880mm)	89.76" (2280mm)
Motor					
Main Motor			5 HP (3.7 kw) 4P		
Motor for Coolant System			75W (1/10 HP) 2P or 7.5 HP (5.5 kw) 4P (Optional)		
Floor Space (B)					
	78x36" (1990x930mm)	86x36" (2190x930mm)	102x36" (2590x930mm)	86x36" (2190x930mm)	102x36" (2590x930mm)
Net Weight	3927 lbs (1785 kg)	4257 lbs (1935 kg)	4917 lbs (2235 kg)	4257 lbs (1935 kg)	4917 lbs (2235 kg)

Standard Accessories

- 4 jaw independent chuck (12") & handle
- Driving plate 240φ
- Center sleeve (M.T. No. 6)
- Center (high speed steel) M.T. No. 4
- Center (carbide tip) M.T. No. 4
- Coolant pump (MS-650, option)

- Change gears 72 teeth
- Installation blocks
- Grease pump
- Box handle
- Single-ended wrench
- Screwdriver
- Hex. handles

Optional Accessories

- 3 jaw chuck (8")
- Face plate 400φ
- 500φ (G type only)
- Inverse tool post
- Taper cutting attachment; 30φ type
- Max. taper angle 20°
- Max. taper length 300mm
- Turret stopper

- Bed stopper
- Steady rest (30φ ~ 125φmm)
- Steady rest with rolls (90φ ~ 210φmm)
- Follow rest
- Copying attachment
- Chuck cover (9")
- D.P./Module change gears
- Coolant pump (MS-650)
- Worm gear (22T, 13T)
- Drill attachment

Mori Seiki Lathe Parts Manual

Jiyuan Zhang



Mori Seiki Lathe Parts Manual:

This book delves into Mori Seiki Lathe Parts Manual. Mori Seiki Lathe Parts Manual is an essential topic that must be grasped by everyone, ranging from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Mori Seiki Lathe Parts Manual, encompassing both the fundamentals and more intricate discussions.

1. The book is structured into several chapters, namely:

- Chapter 1: Introduction to Mori Seiki Lathe Parts Manual
- Chapter 2: Essential Elements of Mori Seiki Lathe Parts Manual
- Chapter 3: Mori Seiki Lathe Parts Manual in Everyday Life
- Chapter 4: Mori Seiki Lathe Parts Manual in Specific Contexts
- Chapter 5: Conclusion

2. In chapter 1, this book will provide an overview of Mori Seiki Lathe Parts Manual. This chapter will explore what Mori Seiki Lathe Parts Manual is, why Mori Seiki Lathe Parts Manual is vital, and how to effectively learn about Mori Seiki Lathe Parts Manual.
3. In chapter 2, this book will delve into the foundational concepts of Mori Seiki Lathe Parts Manual. This chapter will elucidate the essential principles that must be understood to grasp Mori Seiki Lathe Parts Manual in its entirety.
4. In chapter 3, this book will examine the practical applications of Mori Seiki Lathe Parts Manual in daily life. This chapter will showcase real-world examples of how Mori Seiki Lathe Parts Manual can be effectively utilized in everyday scenarios.
5. In chapter 4, this book will scrutinize the relevance of Mori Seiki Lathe Parts Manual in specific contexts. This chapter will explore how Mori Seiki Lathe Parts Manual is applied in specialized fields, such as education, business, and technology.
6. In chapter 5, the author will draw a conclusion about Mori Seiki Lathe Parts Manual. This chapter will summarize the key points that have been discussed throughout the book.

This book is crafted in an easy-to-understand language and is complemented by engaging illustrations. This book is highly recommended for anyone seeking to gain a comprehensive understanding of Mori Seiki Lathe Parts Manual.

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