

ENGINE DATA

Lubricating Oil	—	S.A.E. 20/30
Grease	—	Shell Retrax A, BP Energolux C Vacuum Mobil Grease No. 4
Spark Plugs	—	14 mm Champion No. N5
Spark Plug Gap	—	23–25 thou.
Valve Clearance	—	10 thou. inlet, 11 thou. outlet—hot
Contact Breaker Gap	—	14–16 thou.

NOTES ON INSTALLATION

Installation Angle. The maximum angle of installation of this model is 15° from the horizontal and the engine must not exceed this angle at any time when running, otherwise there is a danger of oil leakage from the aft main bearing. If the design of the boat is such that this angle is likely to be exceeded we recommend fitting a universal joint aft of the reverse gear and a thrust bearing aft of this.

Lifting Up. It is absolutely essential that the engine and propeller shaft are correctly aligned. Fairly alignment will cause vibration, loss of power and rapid wear or damage to the reverse gear and stern gear. The tailshaft half coupling should be offset up to the engine coupling for final alignment WHEN THE BOAT IS AFOAT and the engine adjusted on the bearings so that the coupling flanges engage correctly; a feeler gauge not thicker than .002in. should be used to ensure that the flanges are correctly aligned. When the two halves of the coupling are split they should come together without detection, either sideways or up and down, and should grip three pieces of thin paper or feelers .002in. thick spaced equally around between the flanges when these are held together merely by gripping them equally at opposite sides with the fingers and thumbs. A check on alignment should be made after a few days of running, since further settlement of the engine and boat may have occurred.

Controls. Flexible push-pull controls for the throttle and choke are included with the standard engine equipment.

Remote Reverse Gear Controls. Do NOT use flimsy rods that will buckle or bend. Use $\frac{1}{2}$ in. gas barrel for long rods or not less than $\frac{1}{4}$ in. rod for short connections only. Do NOT use long levers which may drag on the gear shaft by reason of their weight and thus cause the reverse brake band to bind in neutral and also impose a constant load on the operating collar inside the gear. The ahead clutch is self-locking when pushed home and on NO account must a constant thrust be imposed on the operating collar otherwise it will heat and wear from undue friction when running in ahead. We can supply

hydraulically operated gear levers for remote mounting on the side of the cockpit and for bulkhead mounting.

Hydraulic Control. If a Waterson manufactured and patented hydraulic control is used the following points should be considered when planning the installation:

1. Try and avoid installing the control unit in such a position that people will walk on it, trip over it or allow ropes to become entangled, etc.
2. Avoid a vertical installation of the control unit in the sole of a self-draining cockpit as the unit will be continually submerged in sea water.
3. If possible install the control unit inside the sail locker or suitable inside space to give some protection from the weather, and be certain that the three adjusting screws are easily accessible. Remember that the unit works equally well in any position, vertical, horizontal or up-side down.

Instrument Panel. A small panel with combined ignition and start key, oil pressure warning light and ammeter is supplied as standard with each engine.

Special Instrument Panel. An alternative panel can be supplied in lieu of the standard at extra cost. This includes an oil gauge, temperature gauge, rev. counter, ignition switch with 2 keys, ammeter and ignition warning light. This panel is recommended for auxiliary installations.

Oil Gauge. This is not really necessary and is only supplied with the special panel. To connect to engine remove the oil pressure warning light unit screwed into crankcase forward of the distributor on the starboard side and substitute sender supplied with oil gauge.

Ignition. The standard engine has full electrical equipment with coil, ignition and distributor (wiring diagrams, pages 7 and 8). We can supply a vertical type magneto which replaces the distributor coil.

Rated Hand Starting. This is not fitted as standard but can be fitted at extra cost.

Cooling Water. Should a 2-way cock be fitted to divert the water used to cool the exhaust, make quite certain that the cock cannot restrict the flow of water in any position or a cracked cylinder may result. If a water injector silencer is used in the exhaust system make certain that the silencer is given sufficient fall to ensure that the outlet is below the level of the water injection point, to prevent the possibility of the silencer filling with water and draining back to the engine, or causing severe back pressure in the exhaust system.

Ford Watermota Manual

H Kauffman



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