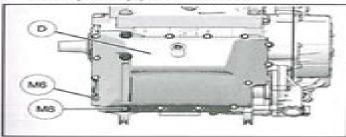
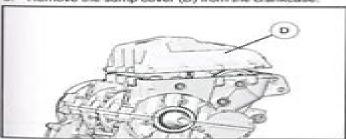
Install the Cylinder Holding & Camshaft Timing Plate (PU-50563) onto the cylinder. The cylinder holding tool retains the cylinder and pistons when the engine is rotated.



- Rotate engine to access the crankcase sump cover.
- Remove the thirteen M6 and three M8 bolts retaining the sump cover (D) to the crankcase.

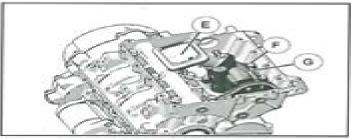


Remove the sump cover (D) from the crankcase.

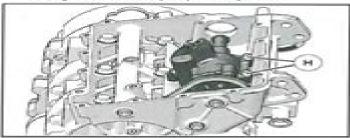


Remove and clean oil pump pick-up (E).

 Remove the three bolts (F) that retain the oil pump (G) to the crankcase.



 Use one of the oil pump retaining botts or a pen magnet to extract the dowel pins (H) from the oil pump. Doing so allows for oil pump removal without having to remove the pump drive aprocket.



#### MOTE

If unable to extract the dowel pins from the oil pump, the oil pump sprocket must be removed. Access the sprocket bolt by removing the case plug.

# **Maintenance Manual For 2015 Polaris Ranger Xp**

**Haynes Publishing** 

#### **Maintenance Manual For 2015 Polaris Ranger Xp:**

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