

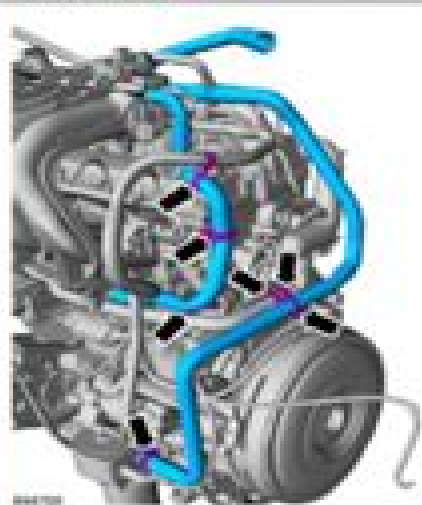
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ASSEMBLY

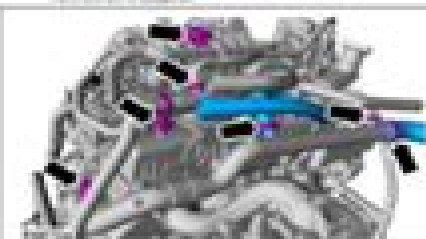
88



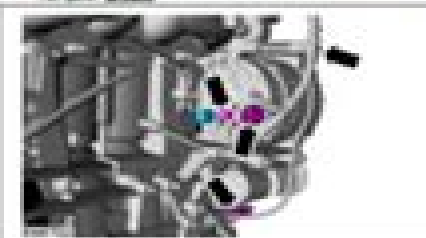
88 General Equipment: Coolant hose clamp
remover/installer



89 General Equipment: Coolant hose clamp
remover/installer



89 Install a new electrical connector nut cover.
Torque: 2.5 Nm



89 Install the special tool.
Special Tool(s): 303-122
General Equipment: Hydraulic jack



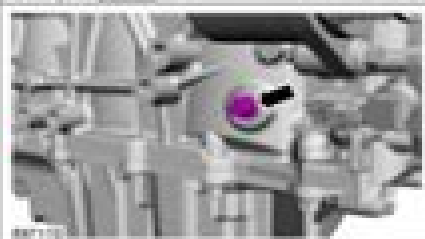
2007-10-14

Engine - 2.3L Duratec HE (M4)

2007-10-14

REMOVAL AND INSTALLATION

24 Torque: 20 Nm



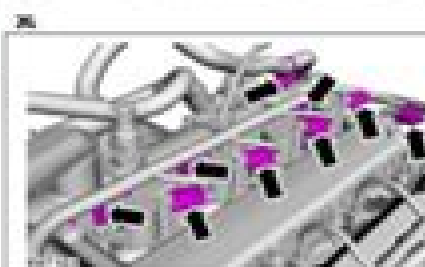
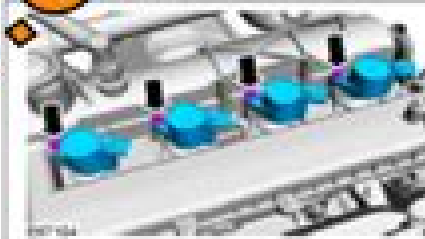
24 Special Tool(s): 303-499
Torque: 12 Nm



24 Torque: 12 Nm



24 Torque: 12 Nm



25 Install the following items:

- Accessory drive belt
Refer to Accessory Drive Belt - 2.3L
Duratec HE (M4) (303-05 Accessory Drive,
Removal and Installation).
- Intake manifold
Refer to Intake Manifold (303-01 Engine -
2.3L, Duratec HE (M4), Removal and
Installation).

Ford Transit Mark 3 Workshop Manual

Mike Jess



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Table of Contents Ford Transit Mark 3 Workshop Manual

1. Understanding the eBook Ford Transit Mark 3 Workshop Manual
 - The Rise of Digital Reading Ford Transit Mark 3 Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ford Transit Mark 3 Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ford Transit Mark 3 Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ford Transit Mark 3 Workshop Manual
 - Personalized Recommendations
 - Ford Transit Mark 3 Workshop Manual User Reviews and Ratings
 - Ford Transit Mark 3 Workshop Manual and Bestseller Lists
5. Accessing Ford Transit Mark 3 Workshop Manual Free and Paid eBooks

- Ford Transit Mark 3 Workshop Manual Public Domain eBooks
- Ford Transit Mark 3 Workshop Manual eBook Subscription Services
- Ford Transit Mark 3 Workshop Manual Budget-Friendly Options
- 6. Navigating Ford Transit Mark 3 Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Ford Transit Mark 3 Workshop Manual Compatibility with Devices
 - Ford Transit Mark 3 Workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ford Transit Mark 3 Workshop Manual
 - Highlighting and Note-Taking Ford Transit Mark 3 Workshop Manual
 - Interactive Elements Ford Transit Mark 3 Workshop Manual
- 8. Staying Engaged with Ford Transit Mark 3 Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ford Transit Mark 3 Workshop Manual
- 9. Balancing eBooks and Physical Books Ford Transit Mark 3 Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ford Transit Mark 3 Workshop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ford Transit Mark 3 Workshop Manual
 - Setting Reading Goals Ford Transit Mark 3 Workshop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ford Transit Mark 3 Workshop Manual
 - Fact-Checking eBook Content of Ford Transit Mark 3 Workshop Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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