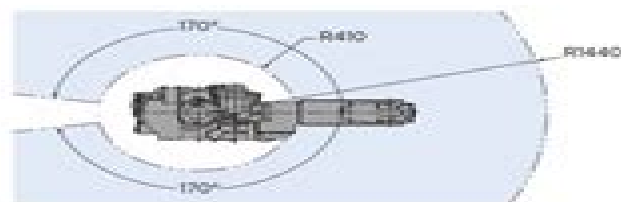
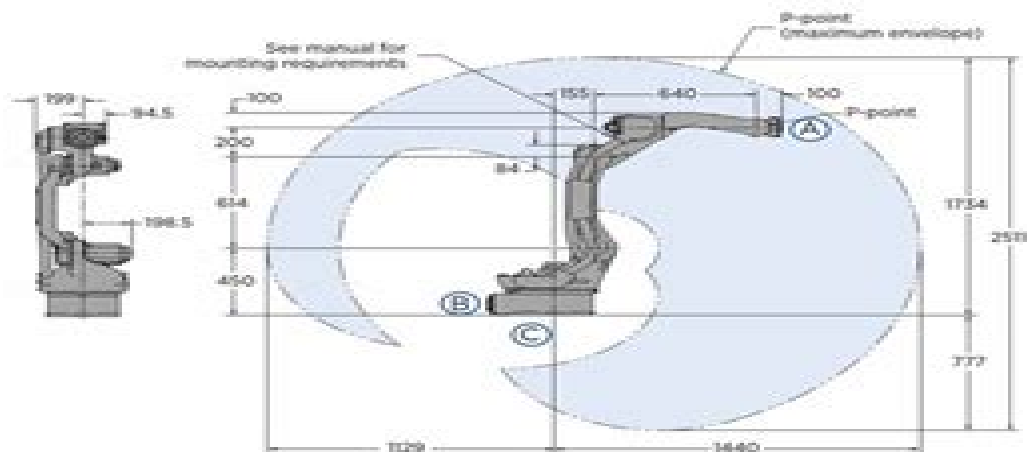


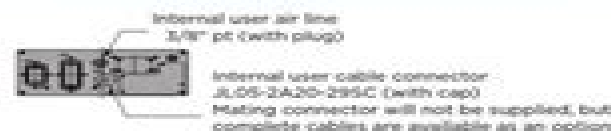
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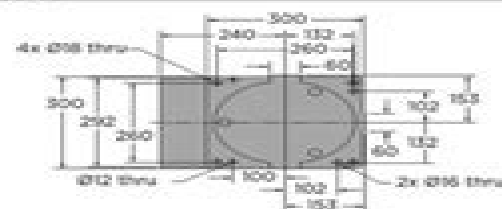
VIEW A



VIEW B



VIEW C



All dimensions are metric (mm) and for reference only.  
Request detailed drawings for all design/engineering requirements.

## SPECIFICATIONS

Axes	Maximum motion range [°]	Maximum speed [°/sec.]	Allowable moment [N·m]	Allowable moment of inertia [kg·m <sup>2</sup> ]	Controlled axes	
S	±170	230	-	-	Maximum payload [kg]	6
L	+155/-90	200	-	-	Repeatability [mm]	±0.08
U	+240/-175	230	-	-	Horizontal reach [mm]	1,440
R	±150	430	10.5	0.28	Vertical reach [mm]	2,511
B	+90/-135	430	10.5	0.28	Temperature [°C]	0 to +45
T	±210	630	3.2	0.06	Humidity [%]	20 - 80
					Weight [kg]	130
					Power rating [kVA]	1.5
					Internal I/O cable (feeder control)	18 conductors
					Internal gas line	(T) 3/8" connection

## OPTIONS

Extended length manipulator cables  
Robot risers and base plates  
Wide variety of fieldbus cards  
Vision systems  
Seam tracking and seam finding packages  
Variety of weld packages



### AXES LEGEND

S-Axis: Swivel Base  
L-Axis: Lower Arm  
U-Axis: Upper Arm  
R-Axis: Arm Roll  
B-Axis: Wrist Bend  
T-Axis: Tool Flange

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Motoman Robotics Division

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# Motoman Programing Manual With Welding

**Jicheng Xie**



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