

Fig. 3 - Parallel - Before Control Valve Method of Flow Tester Connection

plug will release, making it necessary to replace this blow plug.

It is suggested that the parallel-before control valve method, as illustrated in Fig. 3, be

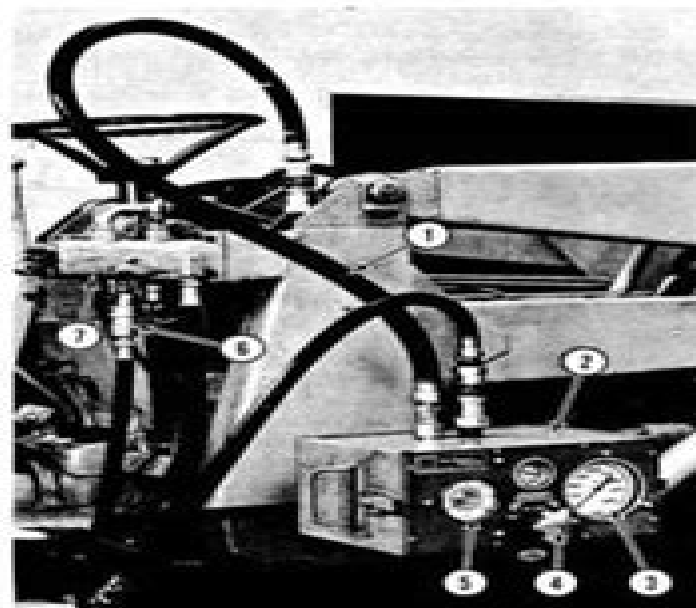


Fig. 4 - Typical Connection of Flow Tester in Parallel - Before Control Valve (as Control Valve)

1. Return Hose (from Flow Tester)
2. Flow Tester (Model F3240)
3. Pressure Gauge - from Tester
4. Restriction Valve - Flow Tester
5. Gallonage Meter - Flow Tester
6. Pressure Hose (to Flow Tester)
7. Loader Control Valve

used if the loader control valve contains a 1/4 pipe plug in the base of the valve. In this arrangement, the inlet port of the flow tester is connected either into the system between the pump and the control valve, or to the 1/4 inch pipe fitting at the base of the control valve. The outlet port of the flow tester is connected directly to the reservoir. (The outlet port of the flow tester may be connected to the reservoir by attaching a tube assembly to the flow tester outlet hose and inserting this tube into the reservoir filler opening.) Refer to Fig. 4. When using this type of testing arrangement, it is necessary to find the relief valve opening pressure before attempting to perform the pump efficiency test. This procedure will prevent the pump from being blamed for loss of gallonage through the relief valve.

The parallel-after control valve method may be accomplished by connecting the inlet port of the flow tester to a port of the control valve, leading to a cylinder. The outlet port of the flow tester is to be connected to either the control valve's other port (within the same circuit as the flow tester's inlet) or directly to the reservoir; refer to Fig. 5. Find the relief valve opening pressure before performing the pump efficiency test.

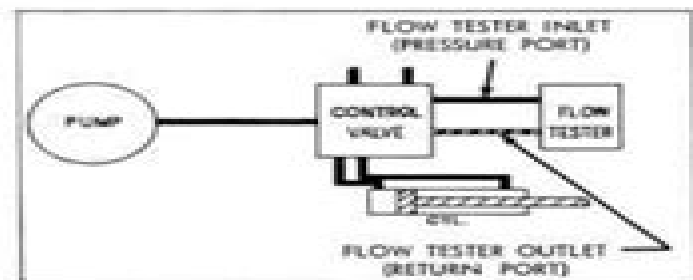


Fig. 5 - Parallel - After Control Valve Method of Flow Tester Connection

CONNECTING A PRESSURE GAUGE

A pressure gauge may be used to test the maximum pressures available, the main relief valve opening pressure, and to determine if cylinder leak-down is caused by a faulty cylinder packing or by internal leakage past the control valve. Pump gallonage cannot be checked with a pressure gauge.

The pressure gauge may be connected into the hydraulic system between the pump and the

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Table of Contents Manual Massey Ferguson 165 Loader

1. Understanding the eBook Manual Massey Ferguson 165 Loader
 - The Rise of Digital Reading Manual Massey Ferguson 165 Loader
 - Advantages of eBooks Over Traditional Books
2. Identifying Manual Massey Ferguson 165 Loader
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Manual Massey Ferguson 165 Loader
 - User-Friendly Interface
4. Exploring eBook Recommendations from Manual Massey Ferguson 165 Loader
 - Personalized Recommendations
 - Manual Massey Ferguson 165 Loader User Reviews and Ratings
 - Manual Massey Ferguson 165 Loader and Bestseller Lists
5. Accessing Manual Massey Ferguson 165 Loader Free and Paid eBooks

- Manual Massey Ferguson 165 Loader Public Domain eBooks
 - Manual Massey Ferguson 165 Loader eBook Subscription Services
 - Manual Massey Ferguson 165 Loader Budget-Friendly Options
6. Navigating Manual Massey Ferguson 165 Loader eBook Formats
 - ePub, PDF, MOBI, and More
 - Manual Massey Ferguson 165 Loader Compatibility with Devices
 - Manual Massey Ferguson 165 Loader Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Manual Massey Ferguson 165 Loader
 - Highlighting and Note-Taking Manual Massey Ferguson 165 Loader
 - Interactive Elements Manual Massey Ferguson 165 Loader
 8. Staying Engaged with Manual Massey Ferguson 165 Loader
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Manual Massey Ferguson 165 Loader
 9. Balancing eBooks and Physical Books Manual Massey Ferguson 165 Loader
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Manual Massey Ferguson 165 Loader
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Manual Massey Ferguson 165 Loader
 - Setting Reading Goals Manual Massey Ferguson 165 Loader
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Manual Massey Ferguson 165 Loader
 - Fact-Checking eBook Content of Manual Massey Ferguson 165 Loader
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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