SPECIAL SERVICE TOOLS

OMC has specially-designed tools to simplify some of the disassembly and reassembly operations. These tools are illustrated in this Service Manual, in many cases in actual use. Befor to the Special Service Tool Catalog for a description and ordering instructions for these tools. Purchasers of individual manuals must order Special Tools through an authorized dealer.

OUTBOARD MOTOR NOMENCLATURE

Sometimes the words "right" and "left" are very confusing when referring to the sides of an outboard motor. Therefore, the sides are referred to as STARBOARD or PORT sides. STARBOARD means on the right hand while facing the bow (PRONT) of the boat; PORT means left hand. See Figures 1-1 and 1-2.

Service required for the motor is generally one of three kinds . . .

- NORMAL CARE AND MAINTENANCE, which includes putting a new motor late operation, storing motors, lubrication, and care under special operating conditions such as sailt water and cold weather.
- OPERATING MALFUNCTIONS due to improper motor mounting, propeller condition or size, boat condition, or the malfunction of some part of the motor. This includes motor tune-up procedures to keep the motor in prime operating condition.
- COMPLETE DISASSEMBLY and overhaul, such as inspecting a motor that has been submerged or rebuilding trade-in units.

It is important to you as the service man to determine before disassembly just what the trouble is, and how to correct it quickly and with minimum expense to the owner. This section of the manual is designed to help you diagnose motor malfunctions and correct them.

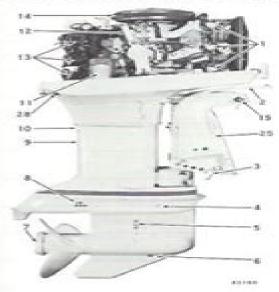


Figure 1-1. Starboard View (Long Shaft Model)

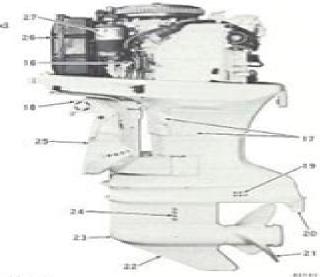


Figure 1-2. Port Side View (Standard Length)

3. Tilt adjustment rod

- 20. Trim tab
- 21. Propeller
- 22. Slong
- 27. Gearcase 24. Water intake
- 25. Stern bracket
- 26. Air silencer
- 27. Electric starter
- 28. Overboard water indicator

^{7.} Exhaust outlet

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Table of Contents Manual Mercury 70 Hp 1977

- 1. Understanding the eBook Manual Mercury 70 Hp 1977
 - The Rise of Digital Reading Manual Mercury 70 Hp 1977
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Manual Mercury 70 Hp 1977
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Manual Mercury 70 Hp 1977
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Manual Mercury 70 Hp 1977
 - Personalized Recommendations
 - Manual Mercury 70 Hp 1977 User Reviews and Ratings
 - Manual Mercury 70 Hp 1977 and Bestseller Lists
- 5. Accessing Manual Mercury 70 Hp 1977 Free and Paid eBooks

- Manual Mercury 70 Hp 1977 Public Domain eBooks
- Manual Mercury 70 Hp 1977 eBook Subscription Services
- Manual Mercury 70 Hp 1977 Budget-Friendly Options
- 6. Navigating Manual Mercury 70 Hp 1977 eBook Formats
 - o ePub, PDF, MOBI, and More
 - Manual Mercury 70 Hp 1977 Compatibility with Devices
 - Manual Mercury 70 Hp 1977 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Manual Mercury 70 Hp 1977
 - Highlighting and Note-Taking Manual Mercury 70 Hp 1977
 - Interactive Elements Manual Mercury 70 Hp 1977
- 8. Staying Engaged with Manual Mercury 70 Hp 1977
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Manual Mercury 70 Hp 1977
- 9. Balancing eBooks and Physical Books Manual Mercury 70 Hp 1977
 - Benefits of a Digital Library
 - $\circ\,$ Creating a Diverse Reading Collection Manual Mercury 70 Hp 1977
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Manual Mercury 70 Hp 1977
 - Setting Reading Goals Manual Mercury 70 Hp 1977
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Manual Mercury 70 Hp 1977
 - Fact-Checking eBook Content of Manual Mercury 70 Hp 1977
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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