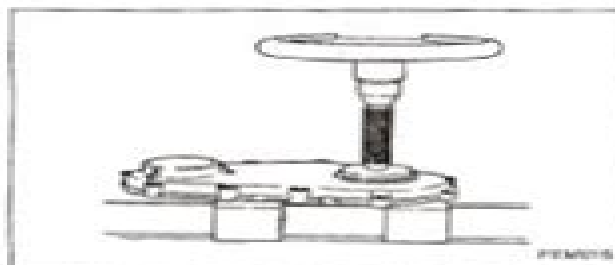


Engine Disassembly (Cont'd)

13. Timing chain cover

- Remove front oil seal.

Remove from the front cover using the front oil seal drift (SST).
Special Service Tools (SST): Front oil seal drift ST15245000
Drift rod ST15243000



14. Remove timing chain cover.

15. Remove chain tensioner (1).

16. Loosen the camshaft sprocket bolts.

17. Remove the camshaft sprocket (3) and crankshaft sprocket (2) along with the chain (4).

18. If shim(s) are attached for the crankshaft gear, also remove them.

19. Removal of camshaft

- Remove locating plate.
 - Turn over the cylinder block. Lower and pull off the valve lifter.
 - Pull off the two bolts retaining the camshaft locating plate and remove the camshaft. Be careful not to damage the metal faces.
- Place the parts in the order of cylinder arrangement.

20. Removal of piston and connecting rod

- Remove connecting rod cap and push the piston out toward cylinder head side with handle of a hammer. Be careful not to drop the pistons.
 - Pull the piston toward the cylinder block top deck and tentatively assemble the rod cap to prevent incorrect assembly.
- Place the parts in the order of cylinder arrangement.

CAUTION:

Store the connecting rod caps and bearings in the order of cylinder arrangement to prevent incorrect assembly.

21. Loosen the flywheel bolts and remove the flywheel.

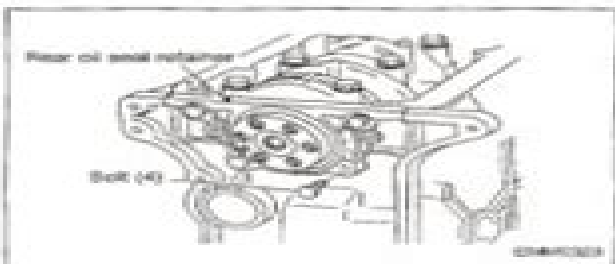
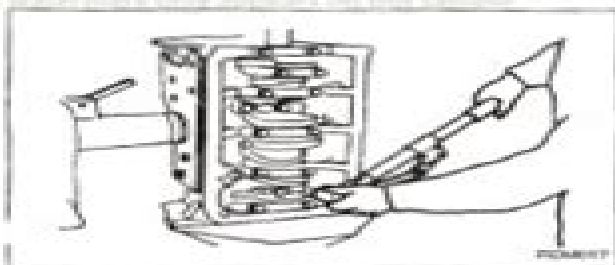
22. Remove rear plate.

23. Removal of crankshaft

- Remove the rear oil seal retainer.
- Remove the main bearing cap bolts. Remove the main bearing cap by lightly tapping on it with a wooden hammer.

CAUTION:

Store the bearing bushings in an organized manner so that the part installation locations are easily identifiable.



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Jianjun Gao



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