

HIGH-SPEED 1-NEEDLE OVEREDGER  
MO-2504  
HIGH-SPEED 2-NEEDLE OVEREDGER  
MO-2514  
HIGH-SPEED SAFETY STITCHER  
MO-2516

## INSTRUCTION MANUAL

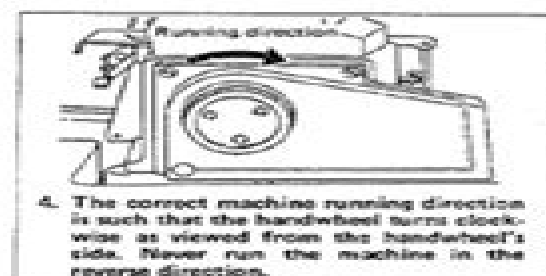
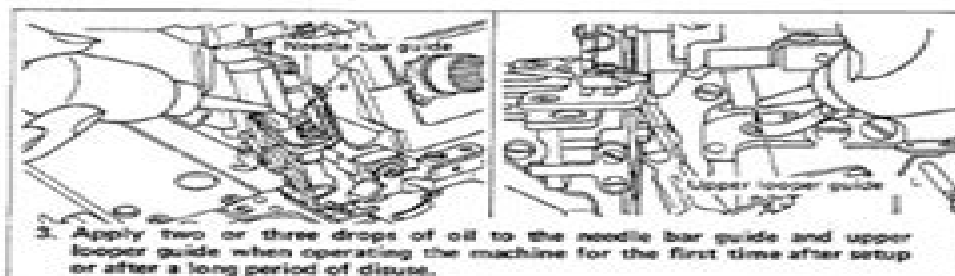
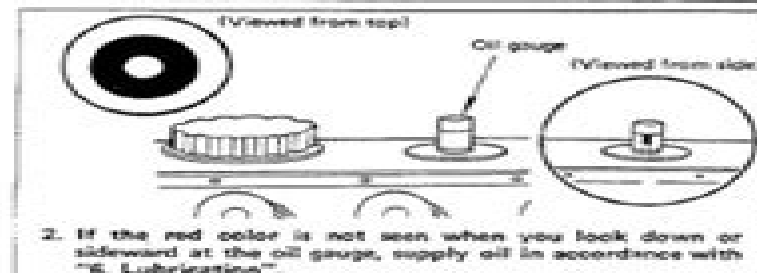
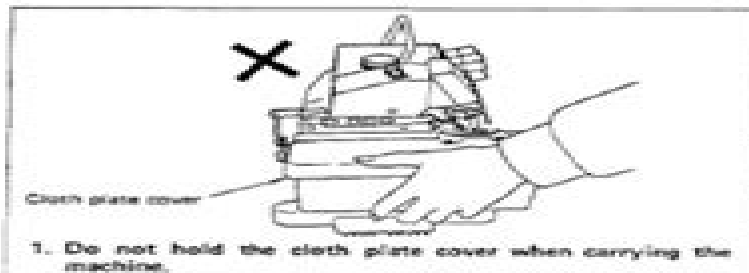
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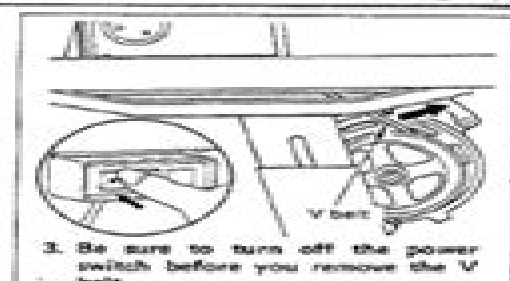
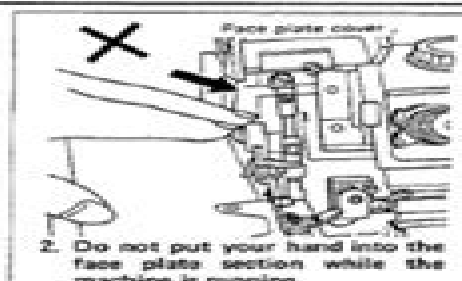
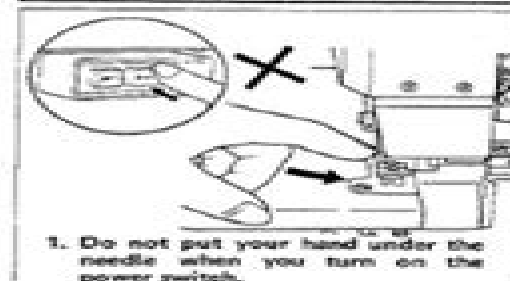
Please read this Instruction Manual carefully before using these units in order to get the most out of them and to enjoy using them for a long time.

[For the first one month or so, operate the machine at about 80% speed of its max. sewing speed.]

### BEFORE OPERATION



### CAUTIONS IN OPERATION



- Never bring your fingers or hair close to, or place anything on the handwheel, V-belt, bobbin winder wheel or motor during operation. It may lead to serious personal injuries.
- If your machine is provided with a belt cover, finger guard and eye guard, never operate your machine with any of them removed.

# Juki Mo 2516 Manual

**A Gutmann**



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 5x + 5 = 28  
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 5x + 12 = 67  
 7x + 11 = 67

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 12x + 72 = 8x + 30  
 10x + 14 = 3x + 5  
 10x + 15 = 7x + 22  
 26x + 5 = 9x + 52  
 11x + 104 = 2x + 4  
 6x + 8 = 7x + 176  
 79x + 10 = 5x + 80  
 52x + 11 = 160  
 10x + 80 = 2x + 5x + 81  
 8x + 114 = 10x + 11x + 105  
 28x + 11 = 160

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