

33. What type of drilling jig is suitable for a large awkwardly shaped job with holes to be drilled in many directions?
 Marks : 3
 A. plate and channel jig
 B. sandwich jig
 C. trunion jig
 D. box jig
34. A component has two bore and holes are to be drilled radially the type of jig suitable for drilling above component is.....
 Marks : 3
 A. solid jig
 B. table jig
 C. post jig
 D. latch jig
35. A component is in the form of a rectangular block few holes are to be drilled in the top and side faces for mass production of this component the type of jig suitable is.....
 Marks : 3
 A. Latch jig
 B. plate jig
 C. box jig
 D. sandwich jig
36. A centre lathe with a copying attachment is suitable for.....
 Marks : 3
 A. mass production of threaded component
 B. mass production of form turned component
 C. production of tapered component
 D. for rough plain turning
37. Which is the best method of taper turning of a short steep taper both externally and internally?
 Marks:3
 A. simultaneous feed method
 B. tail stock off set
 C. compound rest
 D. formed tool
38. A lengthy component is to be taper turned through small angles the best method shall be.....
 Marks : 3
 A. tracing method
 B. compound rest
 C. taper turning attachment
 D. by manual feeding

33. किस प्रकार का ड्रिलिंग जैग एक बड़े अजीब-गूँथेदार काम के लिए कई दिशाओं में ड्रिल करने के लिए उपयुक्त है?
 संकेत : 3
 A. प्लेट और चैनल जैग
 B. सैंडविच जैग
 C. ट्रयूनियन जैग
 D. बॉक्स जैग
34. एक घटक में दो छेद हैं जो एक-दूसरे से केंद्रित रूप से ड्रिल किए जाने वाले हैं। इस घटक के लिए उपयुक्त जैग का प्रकार है.....
 संकेत : 3
 A. ठोस जैग
 B. टेबल जैग
 C. पोस्ट जैग
 D. लॉच जैग
35. एक घटक आयताकार ब्लॉक के रूप में है। कुछ छेद इस घटक के चारों ओर पर उत्पादन के लिए उत्तरी। सबसे उपयुक्त जैग का प्रकार है.....
 संकेत : 3
 A. लॉच जैग
 B. प्लेट जैग
 C. बॉक्स जैग
 D. सैंडविच जैग
36. केंद्रित लैथ पर कॉपींग अटैचमेंट का उपयोग.....
 संकेत : 3
 A. पैरामीटर के साथ बड़े पैमाने पर उत्पादन के लिए
 B. पैरामीटर के साथ बड़े पैमाने पर उत्पादन के लिए
 C. टेपरेड घटक का उत्पादन
 D. एक सीधे टर्निंग के लिए
37. छोटी गहरी टेपर के टर्निंग टेपर दोनों बाहरी और आंतरिक की सर्वोत्तम विधि का क्या है?
 संकेत:3
 A. समकालिक फीड विधि
 B. टेल स्टॉक ऑफ सेट
 C. कंपाउंड रेस्ट
 D. फॉर्म टूल
38. एक लंबे घटक को छोटी कोण के तैपर के माध्यम से टैपर करने के लिए उपयुक्त विधि होती है.....
 संकेत : 3
 A. ट्रेसिंग विधि
 B. कंपाउंड रेस्ट
 C. टेपर टर्निंग अटैचमेंट
 D. मैनुअल फीडिंग के द्वारा

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Yicheng Fang



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