

Put nut (1) over the tube and push the tube into the counterbore of the fitting body as far as possible. Turn the nut with a wrench until a small decrease in torque is felt. The small decrease in torque indicates that the sleeve (1A) has been broken off the nut. Hold the tube in order to prevent the tube from turning. Tighten the nut for an additional 1 1/2 turns.

SAE Flareless Fittings

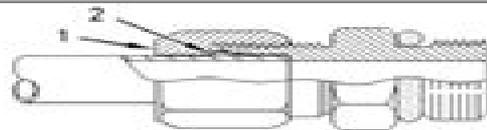


Illustration 20

g0090947

Installing a New Flareless Fitting

Put nut (1) and sleeve (2) over the tube. The head end of the sleeve should be next to the nut. The head end has a shoulder. The nut will be seated against this shoulder when the nut is tightened. Push the tube into the counterbore of the fitting body as far as possible. Turn nut (1) clockwise until the sleeve grips the tube. The sleeve must prevent all movement of the tube. Tighten the nut for an additional 1 1/4 turns. The sleeve should be seated and the sleeve should give a locking action.

Installing a Used Flareless Fitting

Less turns are required for a used fitting. Put nut (1) and sleeve (2) over the tube. The head of the sleeve should be next to the nut. Push the tube into the counterbore of the fitting body as far as possible. Tighten the nut until a sudden increase in torque is felt. Next, tighten the fitting for an additional 1/6 to 1/3 turn in order to seat the sleeve.

Flex Fittings

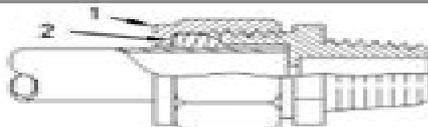


Illustration 21

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Put nut (1) and sleeve (2) over the tube and push the tube into the counterbore of the fitting body as far as possible. Tighten the nut until the nut is against the hex part of the fitting body.

Hose Clamps

SMCS Code: 7553

Worm Drive Band Type Clamps



Illustration 22

g00910017

Table 28

Width (A) of Clamp	Torque for New Hose
7.5 mm (0.3 inch) or greater	1.4 ± 0.3 N·m (12 ± 3 lb in)
12 mm (0.5 inch) or greater	4.5 ± 0.7 N·m (40 ± 6 lb in)
14 mm (0.6 inch) or greater	7.5 ± 1 N·m (66 ± 9 lb in)
Width (A) of Clamp	Torque for Reused Hose ⁽¹⁾
7.5 mm (0.3 inch) or greater	0.9 ± 0.3 N·m (7 ± 3 lb in)
12 mm (0.5 inch) or greater	3.0 ± 0.5 N·m (27 ± 4 lb in)
14 mm (0.6 inch) or greater	4.5 ± 0.7 N·m (40 ± 6 lb in)

⁽¹⁾ Use this value when the hose is reused. The clamp may be new or reused.

Constant Torque Hose Clamps

Use a constant torque hose clamp in place of any worm drive band type clamp. Ensure that the constant torque hose clamp is the same size as the worm drive band type clamp. Due to extreme temperature changes, the hose will heat set. Heat setting can cause worm drive band type clamps to loosen. Loose hose clamps can result in leaks. There have been reports of component failures that have been caused by worm drive band type clamps that have loosened. The constant torque hose clamp will help prevent these failures.

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Handbook of Plastics Testing and Failure Analysis Vishu Shah,2020-12-01 Written in easy to read and use format this book provides a strong training resource and reference for product designers using plastics in their products helping them identify quantify and confirm whether problems are related to product design or process Updates coverage of data analysis techniques and examples and expands coverage of failure analysis key because of increased litigation related to product liability Overviews plastic testing methods and the framework to investigate causes of plastic part failure Provides a strong training resource and reference for product designers using plastics in their products Features a video tour of a plastics testing lab on a companion website and has a separate manual of problems and solutions that are appropriate for college professors using the book as a class textbook

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Inspection of Metals: Destructive testing Robert Clark Anderson,1983

Donny'S Unauthorized Technical Guide to Harley-Davidson, 1936 to Present Donny Petersen,2013-02-12 In this second part of his fifth volume on Harley Davidsons motorcycles Donny Petersen who studied privately with Harley Davidson engineers shares practical knowledge and streetwise tips on the Shovelhead motorcycle Donny presents what Harley Davidson has to say through the myriad of service bulletins back in the day in everyday language He also uses his extensive practical experience to constructively critique the official line offers additional hard earned information and then shares what he does to his own bikes He provides solutions to fix the Shovelheads teething problems Harleys responses to ongoing problematic aspects of vibration as well as the aftermarkets cures tips on working with the Shovelheads carburetors and five ignitions starter and charging systems electrical switches circuit breakers and relays and best practices for lubrication as well as the progression of front forks and shocks brakes wheels and tires Written in straightforward language this guide offers step by step instructions to help all levels of enthusiasts from novices to expert mechanics In his usual forthright manner Donny makes technical issues understandable interspersing explanations with entertaining stories about the lifestyle that comes with being a Harley rider

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McGraw-Hill's National Electrical Code 2014 Handbook, 28th Edition Frederic P. Hartwell, Joseph F. McPartland, Brian J. McPartland, 2014-03-15 The Definitive Guide to the 2014 NEC Completely revised and expanded to reflect changes in the 2014 NEC McGraw Hill's National Electrical Code 2014 Handbook 28th Edition presents the trusted advice and analysis you need to accurately interpret 2014 NEC rules In depth coverage of the background and rationale for specific Code rules enhances your understanding of the meaning and application of those rules This practical resource also points out important matters of discussion with inspectors Designed as a must have companion to the 2014 NEC book published by the National Fire Protection Association this comprehensive volume features more than 1 000 detailed diagrams and photos The authoritative information and insight contained in this on the job reference will help your work pass inspection the first time This book doesn't duplicate the text of the NEC Instead it is entirely comprised of explanatory text specifically addressing every single code article providing the most analytical content available Because this book is published completely independently from NFPA it is free to and frequently does offer detailed analysis of technically questionable and editorially convoluted provisions in the NEC along with strategies for discussing those issues in advance with owners and inspectors before financial commitments are made Covers all significant changes in the 2014 NEC including Low Voltage Direct Current Distribution Systems new Article 393 Modular Data Centers new Article 646 Fire Resistive Cable Systems new Article 728 Energy Management Systems new Article 750 Global changes to hazard warning labels and centralization of rules for lockout mechanisms along with extensive increases of permitted utilization voltage from 600 to 1000 Coverage throughout the NEC of DC systems due to expanding usage Critical expansion of both requirements for and acceptable strategies to provide AFCI protection

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