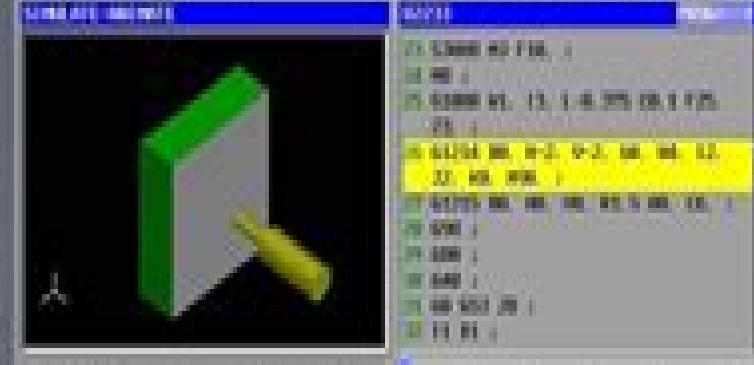


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X	-2.8800	S	3000	5000	0	100	0.2	0.01
Y	-2.8800	F	0.10	0.20	0.05	0.01	0.001	0.0001
Z	0.1000							



28: G40 G90 F100.0
G17
G0 G1 Z20.0 F100.0
G0 X20.0 Y20.0 Z20.0
G0 X20.0 Y20.0 Z10.0
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Theory and Design of CNC Systems Suk-Hwan Suh,Seong Kyoon Kang,Dae-Hyuk Chung,Ian Stroud,2008-08-22

Computer Numerical Control CNC controllers are high value added products counting for over 30% of the price of machine tools The development of CNC technology depends on the integration of technologies from many different industries and requires strategic long term support Theory and Design of CNC Systems covers the elements of control the design of control systems and modern open architecture control systems Topics covered include Numerical Control Kernel NCK design of CNC Programmable Logic Control PLC and the Man Machine Interface MMI as well as the major modules for the development of conversational programming methods The concepts and primary elements of STEP NC are also introduced A collaboration of several authors with considerable experience in CNC development education and research this highly focused textbook on the principles and development technologies of CNC controllers can also be used as a guide for those working on CNC development in industry

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Modern Marine Engineer's Manual Everett C. Hunt,Gus Bourneuf,1999 This book is designed to serve as a textbook for students and a reference for today s engineering officers port engineers superintendent engineers and other maritime professionals Steam turbine propulsion systems are included but the coverage has been reduced in recognition of the popularity of main propulsion diesel engines covered in volume 2 and the anticipated increasing applications of aeroderivative gas turbines Reciprocating steam engines have been eliminated Pumps

pumping systems and heat exchangers are given extensive coverage Computer applications for machinery and system management are presented including an entire chapter on maintenance management Relevant material on international and national laws classification society requirements and standards such as ISO 9000 series and the ISM code are included in the text The characteristics of fuels are presented along with a discussion of fuel testing and analysis and a section on bunkering A chapter on safety and management discusses shipboard engineering operations shipyard repair planning and economics and safety management Each chapter includes review questions and references for additional study

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The Journeyman's Guide to Cnc Machines Bryan Hurst,2006-06-01 The Guide provides instruction in ISO code programming for Turning included are examples that will give an understanding of the principles to apply to any machine and control also featured are GE Fanuc and Siemens Controls The Guide lists functions and codes under the reference JG and provides space to include data for specific machines and controls Extensive examples show how to programme the options and features Component drawings have metric and imperial dimensions simply substitute the dimensions with those of the system of your choice The Guide is your starting point use the instructions and suggestions to build your own unique evolvable folder from here creating an invaluable personal handbook

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