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G00 X000 Y000

G01 Z000

IF [X00 EQ 1] GOTO 1

IF [X00 EQ 2] GOTO 2

IF [X00 EQ 3] GOTO 3

IF [X00 EQ 4] GOTO 4

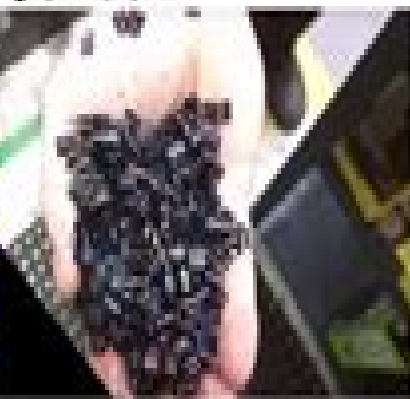
IF [X00 EQ 5] GOTO 5

OKUMA CNC

MACRO PROGRAMMING

PART 1

XYZ
CNC



Manual Macro Okuma

Annelies Wilder-Smith



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Forbes, John Naples, Optimum Systems Incorporated, Northern Illinois University. Academic Computing Center, 1982

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