

#### RPM'S FOR COMMON ALLOYS BASED ON THE FORMULA: 4 X CUTTING SPEED / DIAMETER

MATERIAL	ALLOY	CUTTING SPEED (SPEM)	DIAMETER OF WORK OR CUTTING TOOK												
			.003	.335	250	375	500	.615	.250	All	1.00	1.29	1.50	1.79	1.00
			REVOLUTIONS PER MINUTE (MIXTIPLY BY FOUR FOR CAMBOR)												
Free Machining Plain-Carbon Street	1315	100	9000	4800	3400	1000	1300	960	800	165	600	480	400	OHE !	300
	1017	130	600	4040	Real Property lies	CHA		833	401	504	530	436	386	200	200
	1344	1,10	7480	1000	2000	1290	900	208	640	546	480	344	100	234	240
	BEADEDS	100	RANKS .	4480	2340	1800	1200	800	740	640	500	448	373	Eld	240
Plan Carbon Steel	3018	100	7680	3840	. 0100	1290	.900	768	840	546	480	384	300	234	240
	1045	100	6400	1000	2600	1006	800	640	331	457	600	330	266	238	200
Nachining Machining Alloy Steel	8400,6000	110	7040	1520	1700	13.79	***	294	500	500	440	Wal	291	201	230
Tool Steel	01, A2	70	4480	2940	1120	746	530	448	1/0	300	280	234	189	300	340
	WS	100	6400	1000	19600	1006	800	640	103	457	400	339	206	228	200
	P4	40.	2980	1640	320	490	360	298	340	200	283	244	130	100	90
Statebros Stand	365,456	900	9400	11000	2800	1006	8000	640	100	457	400	300	SCHOOL SECTION	220	200
	HOR:	75	4800	3400	1,900	800	100	490	600	343	300	(200 h)	300	471	100
Cast Non	Stray	M	10.39	2560	1.390	85.0	940	563	426	365	3.20	256		10.0	. 500
	Ductin	300	6400	1900	5600	1006	1000	640	. 100	457	400	300	294	220	200
Aluminum	All-Wrought Allogs	500	13000	36000	8000	1313	6000	3200	Jean	2385	2000	1000	1313	1942	3000
Brass, Bronos, Copper	334-360 (Leaded)	900	11000	9600	4800	1200	3400	1900	1600	1,021	2300	960	800	845	900
	200 (Cartifolger)	200	12000	0.000	3200	2530	3600	1290	1006	994	.000	0.60	101	1987	.400
	Copper	100	6400	1200	10000	1006	800	640	103	62	400	330	200	738	200

# **Manual Lathe Speed And Feed**

**Ensheng Dong** 

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Embark on a breathtaking journey through nature and adventure with Explore with is mesmerizing ebook, **Manual Lathe Speed And Feed**. This immersive experience, available for download in a PDF format ( PDF Size: \*), transports you to the heart of natural marvels and thrilling escapades. Download now and let the adventure begin!

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