

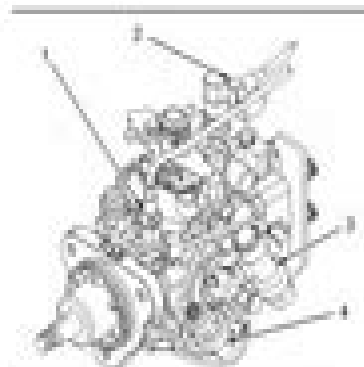


Illustration 18

6. Connect the wiring harness assembly to the engine shutoff solenoid (4).
7. Connect the wiring harness assembly to the cold start advance unit (3).
8. Remove all of the dust caps from the connectors on the fuel injection pump. Remove all of the plugs from the fuel hose assemblies, and from the tube assemblies.
9. Connect the tube assembly (2) to the fuel injection pump. Connect the tube assembly (1) to the fuel injection pump.

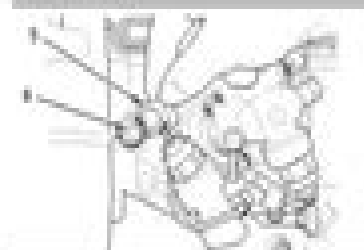


Illustration 19

10. Loosen the locking screw (5). Move spacer (3) in order to prevent the locking screw (5) from tightening against the shaft of the fuel injection pump. Tighten the locking screw (5) to a torque of 12 N·m (9 ft-lb in).

Note: The spacer (3) must be installed and the locking screw (5) must be tightened in order to prevent the locking screw from contacting the shaft of the fuel injection pump.

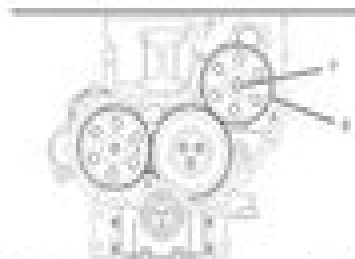


Illustration 20

11. Tighten the nut (7) to a torque of 88 N·m (65 ft-lb).

End By:

- a. Install the front cover. Refer to the Disassembly and Assembly Manual, "Front Cover - Remove and Install".
- b. Install the crankshaft pulley. Refer to the Disassembly and Assembly Manual, "Crankshaft Pulley - Remove and Install".
- c. Install the fuel injection lines. Refer to the Disassembly and Assembly Manual, "Fuel Injection Lines - Install".

Fuel Injector - Remove

Removal Procedure

Start By:

- a. Remove the cover for the fuel injectors. Refer to the Disassembly and Assembly Manual, "Fuel Injector Cover - Remove and Install".
- b. Remove the fuel injection lines. Refer to the Disassembly and Assembly, "Fuel Injection Lines - Remove".

NOTICE
Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

NOTICE
Care must be taken to ensure that fluids are contained during performance of inspection, maintenance, testing, adjusting and repair of the product. Be prepared to collect the fluid with suitable containers before opening any compartment or disassembling any component containing fluids.

Dispose of all fluids according to local regulations and mandates.

1. Disconnect the tube assemblies from the fuel filter base for the fuel inlet and the fuel outlet.

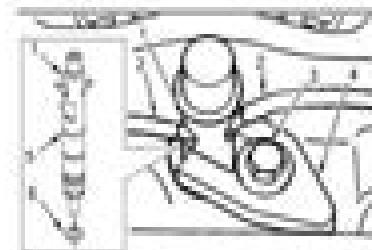


Illustration 21

2. Remove the fuel hose (2) from the fuel injector (1).
3. Remove the nut (3). Remove the clamp (4) from the fuel injector (1).
4. Remove the fuel injector (1) from the cylinder head. Remove the O-ring seat (5) from the fuel injector (1) and discard the O-ring.
5. Remove the seal washer (6) from the cylinder head and discard the seal washer.

Note: If the original seal washer is not removed, the projection of the fuel injector will be increased when a new seal washer is installed.

Fuel Injector - Install

Installation Procedure

NOTICE
Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

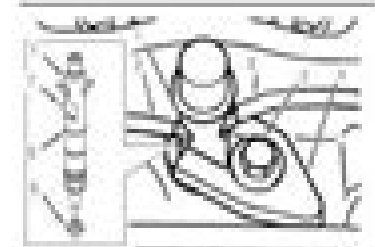


Illustration 22

1. Lubricate the seal washer (6) with clean engine oil. Install a new seal washer (6) in the cylinder head.

Note: If the original seal washer (6) is reused, the projection of the fuel injector (1) will be increased.

2. Install a new O-ring seat (5) on fuel injector (1). Install the fuel injector (1) in the cylinder head.

Note: Alignment Pin (7) must be located opposite clamp (4).

3. Position clamp (4) on the fuel injector (1). Install nut (3). Tighten the nut (3) to a torque of 27 N·m (20 ft-lb).

4. Install hose (2) to the fuel injector (1).

End By:

- a. Install the fuel injection lines. Refer to the Disassembly and Assembly, "Fuel Injection Lines - Install".
- b. Install the cover for the fuel injectors. Refer to the Disassembly and Assembly Manual, "Fuel Injector Cover - Remove and Install".

Manitou Mlt 627 Oil Manual

Clifford Lane

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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