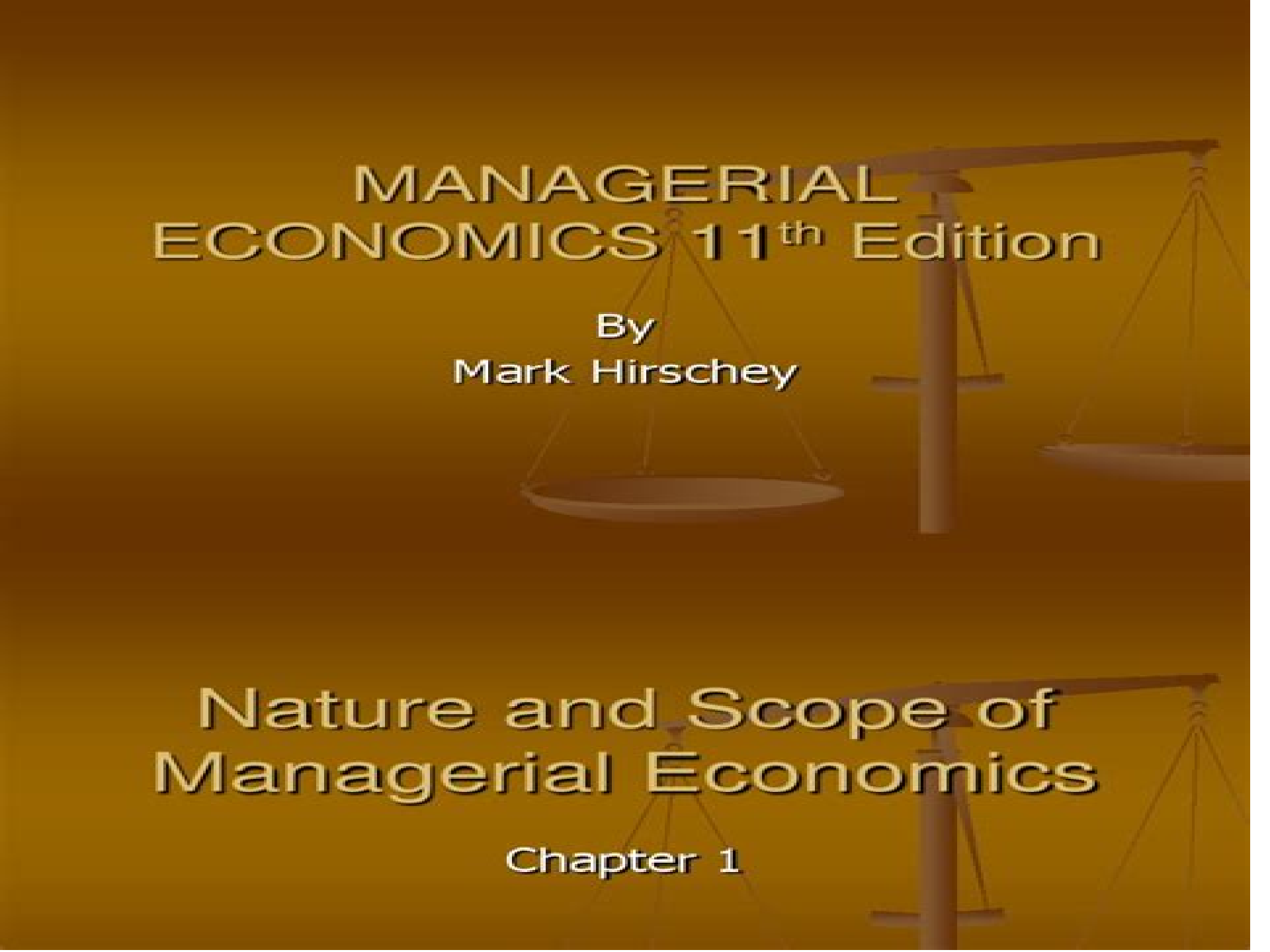


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By
Mark Hirschey

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Chapter 1

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