

## NC LATHE M-CODE LIST

| M-CODE | DESCRIPTION                  | REMARK       | M-CODE | DESCRIPTION                    | REMARK |
|--------|------------------------------|--------------|--------|--------------------------------|--------|
| M00    | PROGRAM STOP                 |              | M39    | STEADY REST 1 UNCLAMP          | OPTION |
| M01    | OPTIONAL STOP                |              | M40    | GEAR CHANGE NETURAL            |        |
| M02    | PROGRAM END                  |              | M41    | GEAR CHANGE LOW                |        |
| M03    | MAIN-SPINDLE FORWARD         |              | M42    | GEAR CHANGE MIDDLE             |        |
| M04    | MAIN-SPINDLE REVERSE         |              | M43    | GEAR CHANGE HIGH               |        |
| M05    | MAIN-SPINDLE STOP            |              | M46    | PTS BODY UNCL & TRACT-BAR ADV. | OPTION |
| M07    | HIGH PRESSURE COOLANT ON     | OPTION       | M47    | PTS BODY CL & TRACT-BAR RET.   | OPTION |
| M08    | COOLANT ON                   |              | M50    | BAR FEEDER COMMAND 1           | OPTION |
| M09    | COOLANT OFF                  |              | M51    | BAR FEEDER COMMAND 2           | OPTION |
| M10    | PARTS CATCHER ADVANCE        | OPTION       | M52    | SPLASH GUARD DOOR OPEN         | OPTION |
| M11    | PARTS CATCHER RETRACT        | OPTION       | M53    | SPLASH GUARD DOOR CLOSE        | OPTION |
| M13    | TURRET AIR BLOW              | OPTION       | M54    | PARTS COUNT                    | OPTION |
| M14    | MAIN-SPINDLE AIR BLOW        | OPTION       | M58    | STEADY REST 2 CLAMP            | OPTION |
| M15    | AIR BLOW OFF                 | OPTION       | M59    | STEADY REST 2 UNCLAMP          | OPTION |
| M17    | MACHINE LOCK ACT             | (ONLY)<br>M0 | M61    | SWITCHING LOW SPEED (N.J)      | CL P60 |
| M18    | MACHINE LOCK CANCEL          | (ONLY)<br>M0 | M62    | SWITCHING HIGH SPEED (N.J)     | CL P60 |
| M19    | MAIN-SPINDLE ORIENTATION     | OPTION       | M63    | MAIN-SPDL CW & COOLANT ON      |        |
| M24    | CHIP CONVEYOR RUN            | OPTION       | M64    | MAIN-SPDL CCW & COOLANT OFF    |        |
| M25    | CHIP CONVEYOR STOP           | OPTION       | M65    | MAIN-SPDL & COOLANT OFF        |        |
| M30    | PROGRAM END & REWIND         |              | M66    | DUAL CHUCKING LOW CLAMP        | OPTION |
| M31    | INTERLOCK BY-PASS(SPD & T/S) |              | M67    | DUAL CHUCK HIGH CLAMP          | OPTION |
| M32    | INTERLOCK BY-PASS(SPD & S/R) | 3 AXIS       | M68    | MAIN-CHUCK CLAMP               |        |
| M33    | REV-TOOL-SPINDLE FORWARD     | 3 AXIS       | M69    | MAIN-CHUCK UNCLAMP             |        |
| M34    | REV-TOOL-SPINDLE REVERSE     |              | M70    | DUAL TAIL STOCK LOW ADVANCE    | OPTION |
| M35    | REV-TOOL-SPINDLE STOP        |              | M74    | ERROR DETECT ON                |        |
| M38    |                              | OPTION       | M75    | ERROR DETECT OFF               |        |

# M Code List For Mazak Lathe

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