

M - Code

M00	PROGRAM STOP	M55	CHUCK LOW PRESSURE *
M01	OPTIONAL PROGRAM STOP	M56	QUILL FORWARD
M02	PROGRAM END	M57	QUILL REVERS
M03	SPINDLE CW	M58	TAILSTOCK FORWARD*
M04	SPINDLE CCW*	M59	TAILSTOCK REVERS*
M05	SPINDLE STOP	M60	BAR FEEDER*
M06	TOOL CHANGE AT HOME POSITION (FOR SIEMENS)	M61	PART CATCHER UP*
M07	CTS(HIGH PRESSURE COOL) ON*	M62	- PART CATCHER DOWN*
M08	COOLANT ON	M63	AUTO DOOR OPEN*
M09	ALL COOL OFF	M64	AUTO DOOR CLOSE*
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M11	SPAN FILTER OFF*	M66	QUILL/TAILSTOCK NOT IN USE
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M15	AIR/OIL MIST OFF*	M69	AXIS MOVEMENT POSSIBLE WITH CHUCK DECLAMP OFF
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M54	CHUCK HIGH PRESSURE *		* OPTIONAL

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