



Fig. Ca-4  
Section through the fuel injection pump

- |                                    |                              |                               |
|------------------------------------|------------------------------|-------------------------------|
| 1. Back-leakage connection.        | 5. Transfer pump.            | 9. Pumping plunger.           |
| 2. Governor spring.                | 6. Hydraulic head.           | 10. Drive plate.              |
| 3. Metering valve.                 | 7. Cam ring.                 | 11. Governor weight assembly. |
| 4. End plate and regulating valve. | 8. Automatic advance device. | 12. Quill shaft.              |

This flat is open to fuel at drain pressure in the governor housing.

In the surface at the lower end of the metering valve is machined a flat, the upper edge of which is of the same pitch as the helical groove. This flat is open to fuel at transfer pressure.

The width of the land between the helical groove and the flat at the lower end of the metering valve is slightly less than the diameter of the timing port in the metering valve chamber in the hydraulic head. The timing port, which is situated opposite the metering port, is connected by a passage in the hydraulic head and the hollow locating bolt to the port in the advance cylinder.

When the metering valve is in the full-load position the helical groove in the valve is aligned with the timing port in the hydraulic head and fuel at drain pressure is applied to the advance piston. As the drain pressure is insufficient to overcome the piston spring pressure the cam ring is held in the fully retarded position.

Under light-load conditions the metering valve is moved to the low fuelling position, aligning the flat at the lower end of the metering valve with the timing port. The advance piston is now subject to fuel at transfer pressure, and the piston and cam ring move to the fully advanced position.

The under side of the metering valve is subject to fuel at transfer pressure which tends to force the valve upwards. This upward movement of the valve is controlled by an adjustable stop screw, which sets the relative positions of the helical groove, the flat on the lower end of the valve, and the timing port so that light-load advance is obtained at the required engine speed.

Machined on each lobe of the cam ring, immediately after the peak of the cam, is a retraction curve. Under running conditions, when the injection cycle is completed the distributing port in the rotor and the outlet port on the hydraulic head are still in partial alignment with each other. As the plunger rollers move off the peaks of the cams the retraction curves allow the plungers to move slightly outwards. This movement of the plungers effects a sudden reduction of pressure in the injection line, so preventing secondary injection and allowing the injector nozzle needle valve to snap onto its seating to terminate the spray of fuel into the combustion chamber without "dribble". When starting the engine the metering valve is in the full-load position and the advance piston is subject to fuel at drain pressure. As drain pressure is not sufficient to overcome the pressure of the advance piston return spring, the piston and the cam ring remain in the fully retarded position.

# Lucas Cav Dpa Repair Manual

**SA Dillow**



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**Diesel Servicing (D.O.T. Occupational Code 625.281)** G. O. Anderson, 1969 **Chilton's Diesel Engine Service Manual, 1984** John H. Weise, 1984 **DPA Tandem Plunger Fuel Injection Pump Hydraulically Governed** CAV Ltd Lucas, **Diesel Engine and Fuel System Repair** John F. Dagel, 1988 Written by a practitioner this comprehensive guide presents all the information and skills needed by the proficient diesel mechanic Throughout the material emphasizes the practical nuts and bolts aspects of the trade Each chapter contains a brief introduction a list of objectives and a general treatment of the subject at hand a treatment of related component parts and nomenclature that familiarizes readers with terms and parts and a detailed discussion of the theory of operation repair and overhaul assembly testing and adjustment Procedures are highlighted for easy reference Also included are practical advice and approaches to troubleshooting as well as summaries lists of review questions and numerous illustrations **Power Farming in Australia and New Zealand Technical Manual**, 1960 **Marine Inboard Engines** Louis Goring, 2005-01-01 This very practical book begins by describing how the various parts of both marine diesel and gasoline engines work It then goes on to show the basic service maintenance necessary for both the general running and winter layup and pinpoints common faults and suggests remedies **Technical Service Data**, 1969 **BMC (Leyland) 1,5 + 1,8 LITRE DIESEL ENGINE** BMC Motor Corporation Ltd, 2013-09-10 Reprint of the entire official factory publications for the four cylinder BMC Diesel Engines which even today are still very common in boating **The Oil Engine and Gas Turbine**, 1962 **The Road Way**, 1962 **The Commercial Motor**, 1978 *Implement Manufacturers' Review and Agricultural Record*, 1961 **Farm Implement and Machinery Review**, 1961-07 **Audi 5000s 5000Cs Official Factory Repair Manual** Audi of America, 1989-01-01 This two volume manual includes all of the specifications procedures that were available in an authorized Audi dealer service department when this manual went to press Includes information on engine assembly crankshaft crankcase cylinder head lubrication cooling system fuel supply turbocharger diesel injection system fuel injection CIS CIS E CIS E III exhaust emissions torque converter manual transmission automatic transmission front wheel suspension wheels tires steering air conditioner **Saab 9000 (4-Cyl) ('85 to '95)** A. K. Legg, Haynes Publishing PLC, Spencer Drayton, 1995 **Saab 9-3 Petrol And Diesel Owners Workshop Manual** Haynes Publishing, 2016-09 **Audi 100 & A6 (91-97) Service and Repair Manual** Andrew Legg, Mark Coombs, 1998 Saloon Estate inc special limited editions Does NOT cover Quattro S4 or S6 Petrol 1 8 litre 1781cc 2 0 litre 1984cc 2 3 litre 2309cc Does NOT cover V6 petrol engine Turbo Diesel 1 9 litre 1896cc 2 5 litre 2460cc **Saab 90, 99 & 900 Service and Repair Manual** A. K. Legg, 2003 **Allis-Chalmers Shop Manual Ac-202 (I&T Shop Service Manuals/Ac-202)** Penton Staff, 2000-05-24 Model D 19 Models 180 185 190 190XT 200 7000 Models D 21 D 21 Series II Two Ten Two Twenty Models 7010 7020 7030 7040 7045 7050 7060 7080 Gas and diesel Diesel

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