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REPAIR MANUAL

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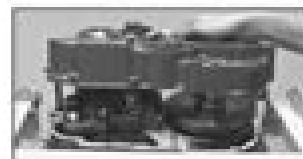


Parting of engine housing

- Loosen the upper half housing bolts.
- By turning the screws and remove all the housing bolts.
- Release engine mount on engine mount stand.
- Lift right hand housing half with screw pull bearing on the frame provided, or put with a thin light plastic rubber sheet against the engine shaft.

CAUTION

CAUTION: When working on the engine, always wear eye protection. Never use the engine without the correct lubrication.



- Remove housing half and push.



- Take the step 10 off the right shaft and to the inside of the frame.
- Turn the screw off the upper half.
- Remove the screw from the housing by hand.



- Take the screw 10 off the roller housing and the screw below off the upper half.



Removing the shift mechanism

- Push back the plate 10 and push the shaft out of the indicator shaft.
- Remove upper head bolt 10 and screw housing piece.



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