

Place a container under the rear portion of clutch housing to catch the hydraulic oil from the pump inlet pipe and the cooler return pipe, when the tractor is separated.

IMPORTANT: Do not lose check valve assembly (tractors without Hi-Lo or reverser) in end of hydraulic pump inlet pipe when separation is made. Install caps on hydraulic pipes and fittings to prevent entry of foreign material.

Remove the cap screws securing the clutch housing to the engine and roll rear portion of tractor away from engine. Place a metal support stand under transmission.

ASSEMBLY

Remove caps and join engine and clutch housing. Reverse the numbered removal steps. Remove JDC-9 support stand and floor jack. Tighten cap screws to 170 ft-lbs torque.

Install battery, side grille screens, hood, muffler, and cowling. Start engine, inspect for leaks, and check operation.

SEPARATING CLUTCH HOUSING FROM TRANSMISSION CASE

Drain the transmission (remove both drain plugs). Remove the hydraulic oil filter cover and element. Remove the drawbar from tractor.

Disconnect the clutch return spring. Remove the left-hand and right-hand footrests. Remove the transmission shield.



Fig. 4 Left-hand Separation Procedures

1. Disconnect wiring harness from start-safety switch and light switch (Fig. 4).
2. Disconnect hydraulic oil reservoir vent hose (Fig. 5). Disconnect mid coupling (if equipped).

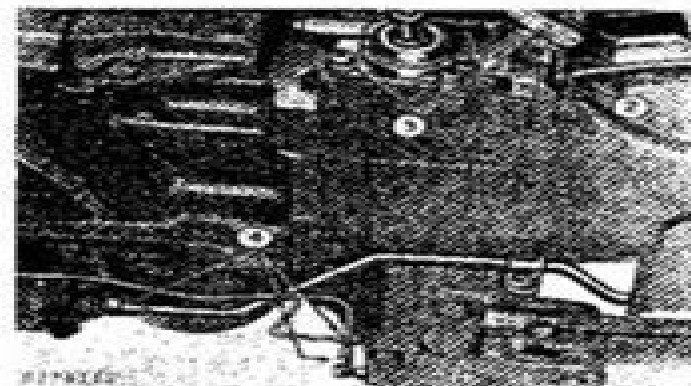


Fig. 5 Right-hand Separation Procedures

3. Remove control valve cover, and remove shift cover cap screws (tractors with Hi-Lo shift). Remove shift cover from clutch housing. Inside the clutch housing, remove the two clutch housing-to-transmission case cap screws, and the gear shifter lever guide spring.

4. Disconnect brake pipes from brake valve housing, and disconnect pressure pipe at pressure control valve.

Install JDC-9 support stand on flywheel housing.

CAUTION: Install a wood block between front axle and front support on both sides of tractor to prevent assembly from tipping (Fig. 6).

Place floor jack under transmission case. Remove the clutch housing-to-transmission case cap screws, and separate units. Install caps.

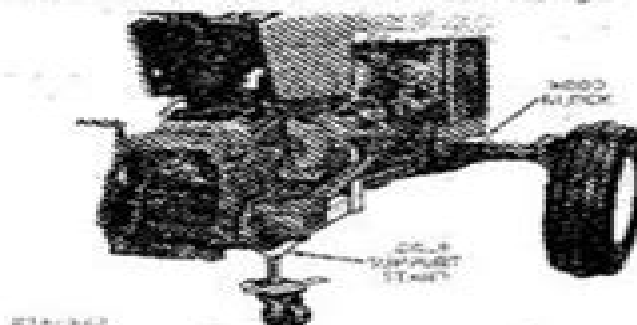


Fig. 6 Clutch Housing Separated From Transmission

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1. Understanding the eBook Jd 2030 Manual
 - The Rise of Digital Reading Jd 2030 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Jd 2030 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Jd 2030 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Jd 2030 Manual
 - Personalized Recommendations
 - Jd 2030 Manual User Reviews and Ratings
 - Jd 2030 Manual and Bestseller Lists
5. Accessing Jd 2030 Manual Free and Paid eBooks

- Jd 2030 Manual Public Domain eBooks
- Jd 2030 Manual eBook Subscription Services
- Jd 2030 Manual Budget-Friendly Options
- 6. Navigating Jd 2030 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Jd 2030 Manual Compatibility with Devices
 - Jd 2030 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Jd 2030 Manual
 - Highlighting and Note-Taking Jd 2030 Manual
 - Interactive Elements Jd 2030 Manual
- 8. Staying Engaged with Jd 2030 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Jd 2030 Manual
- 9. Balancing eBooks and Physical Books Jd 2030 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Jd 2030 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Jd 2030 Manual
 - Setting Reading Goals Jd 2030 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Jd 2030 Manual
 - Fact-Checking eBook Content of Jd 2030 Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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