

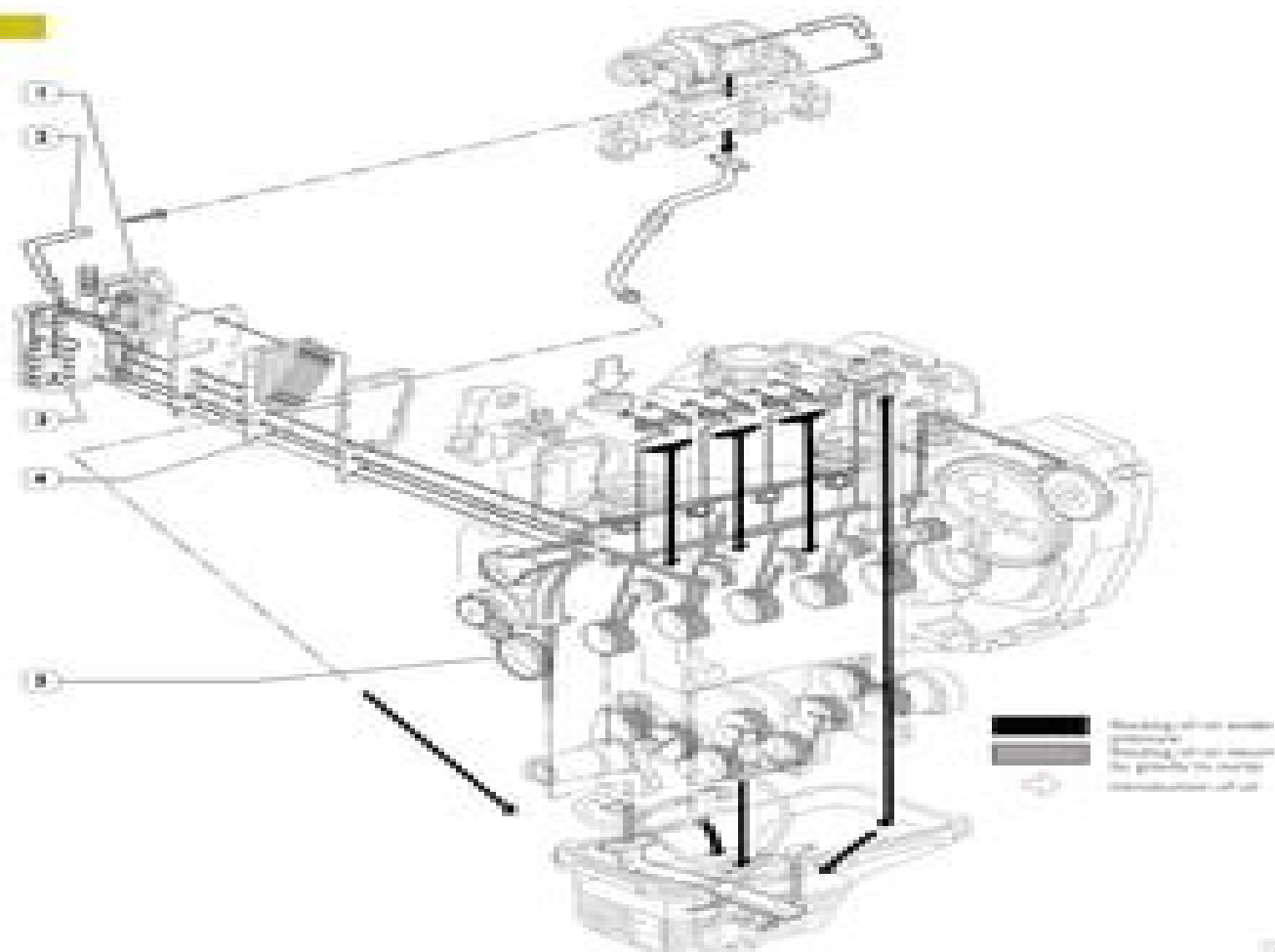
LUBRICATION

Lubrication by forced circulation is achieved through oil rotary expansion pumps placed in the front part of the basement, driven by the straight-tooth gear splined to the shaft's fan hub. From that gear, the lubrication oil flows to the driving shaft, to the camshaft and to the valve drive.

Lubrication includes the heat exchanger (2-5), the turbocharger for turbocharged versions, and for any compressed air system.

All these components may often vary according to the specific duty.

Figure 3



LUBRICATION SYSTEM LAYOUT (4 cylinder engine)

1. Heat exchanger (2-5) - 2. Lubrication oil pipe to supercharger - 3. Oil filter - 4. Heat exchanger - 5. Oil rotary expansion pump.

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