

## SAFARI ENGINE REMOVAL/REFITTING

### Removal (Engine 3140, 4100/5)

See the vehicle over the jacking points.

1. Lift up the hood (1), loosen the screws (2) and take it off. Remove the pin (3).

2. Disconnect the negative cable (4) and the positive cable (5) from the battery (6), and detach the from the engine bay.

3. Unhook the cables (7) from the battery spring (8) and take it off.

4. Disconnect the electrical connections (9) of the front headlamps.

5. Loosen the nuts (10) and screws (11), then remove the front side member (14) with the light clusters.

6. Loosen the screws (15), (16) and (18) and remove the front side guards (11) and (12).

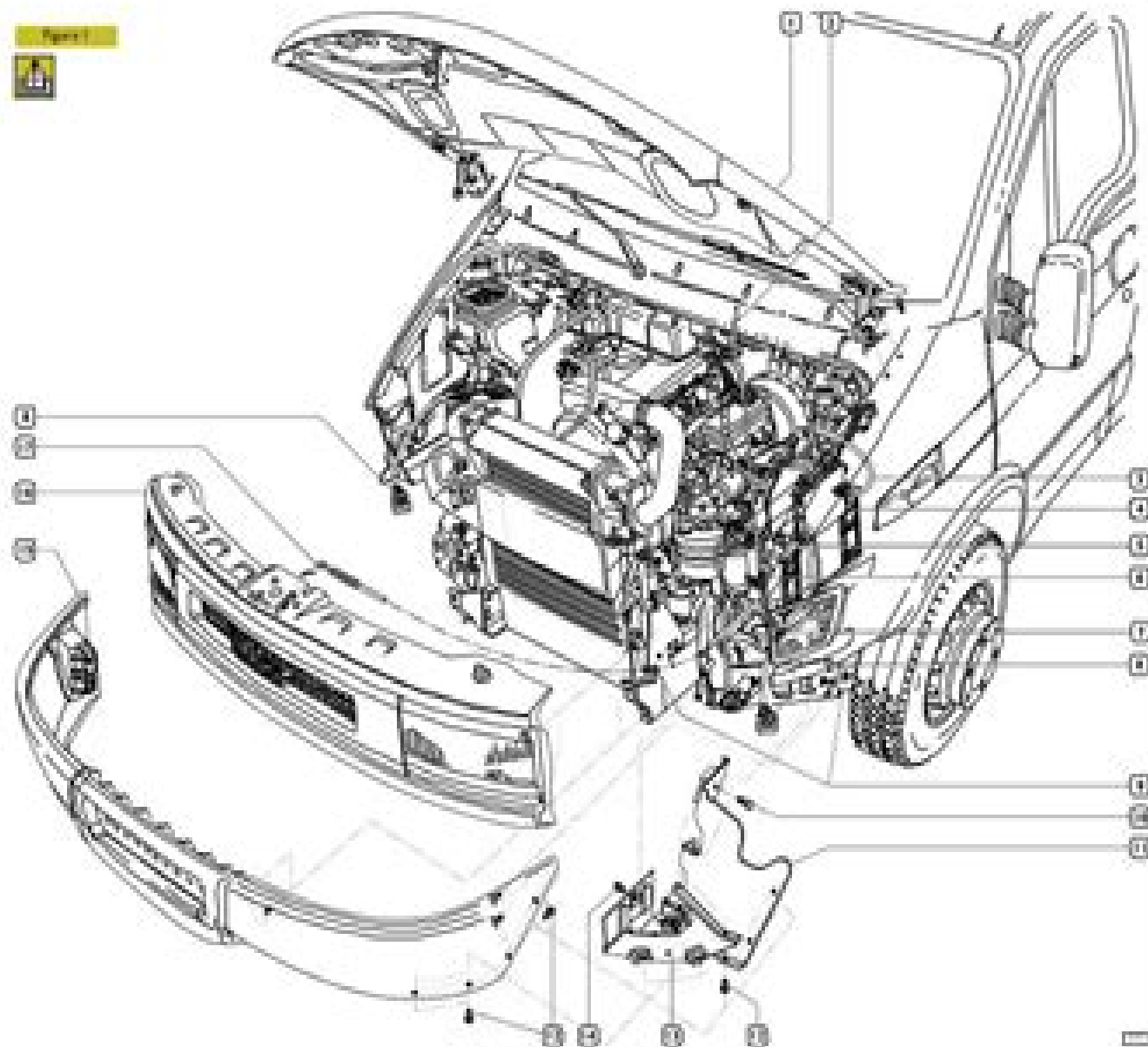
7. Loosen the right nuts (17) and remove the bumper (13).

8. Underneath the vehicle (see Figure 16).

9. Loosen the screws (19) and nuts (20), then remove the bottom side guards (11).

10. Loosen the screws (24) and remove the central guard (15).

Figure 1



# Iveco Daily 2002 Repair Service Manual

**Karin Nielsen-Saines**



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