

Figure 81



Adjust the slack between rocker arms and valves using socket wrench (1), point wrench (3) and feeler gauge (2).

Correct slack is:

- suction valves  $0.25 \pm 0.05$  mm
- exhaust valves  $0.50 \pm 0.05$  mm.

**NOTE** In order carry out a quicker adjustment of the working slack between rocker arms and valves, proceed as following:

#### 6 cylinder engine

Rotate the engine drive shaft, balance the valves of cylinder 1 and adjust the valves identified by star symbol, as indicated in the following table:

Cylinder n.	1	2	3	4	5	6
Suction	-	-	*	-	*	*
Exhaust	-	*	-	*	-	*

Rotate the engine drive shaft, balance the valves of cylinder 6 and adjust the valves identified by star symbol, as indicated in the following table:

Cylinder n.	1	2	3	4	5	6
Suction	*	*	-	*	-	-
Exhaust	*	-	*	-	*	-

#### 4 cylinder engine

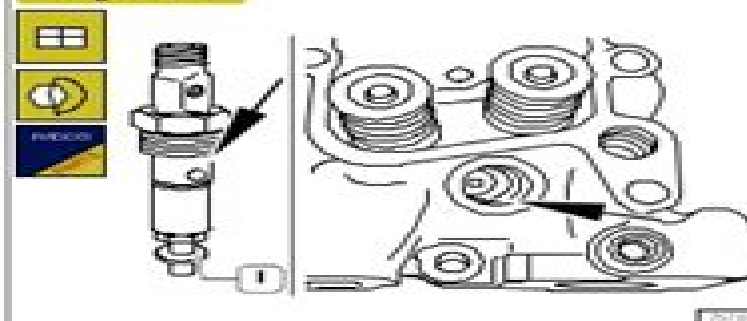
Rotate the engine drive shaft, balance the valves of cylinder 1 and adjust the valves identified by star symbol, as indicated in the following table:

Cylinder n.	1	2	3	4
Suction	-	-	*	*
Exhaust	-	*	-	*

Rotate the engine drive shaft, balance the valves of cylinder 4 and adjust the valves identified by star symbol, as indicated in the following table:

Cylinder n.	1	2	3	4
Suction	*	*	-	-
Exhaust	*	-	*	-

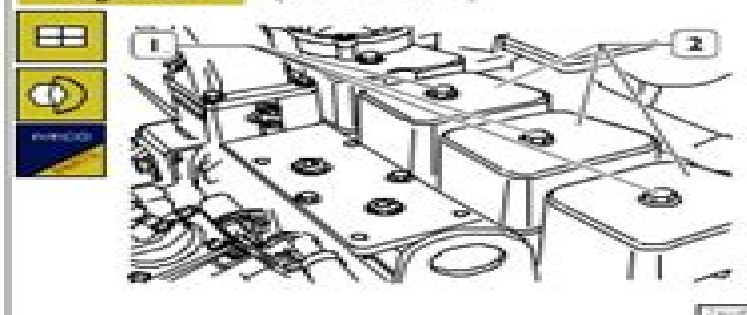
Figure 82



- ☐ Assemble injectors after having replaced the sealing gasket (1).

**NOTE** During assembly of injectors, verify that the injector sphere is correctly positioned on the head housing.

Figure 83 (Demonstration)



- ☐ Assemble cylinder covers (2) with the respective gaskets;
- ☐ Fit the seal rods and tighten the screws (1) fixing them to the prescribed couple.

**NOTE** Always replace the gaskets using new ones.  
Check the threads of the fixing screws: there shall be no evidence of wear or dirt deposit.  
Seal rods shall have no visible deformation. In such case provide for replacement with new rods.

# Iveco 75e15 Workshop Manual

**N Noddings**



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### **Table of Contents Iveco 75e15 Workshop Manual**

1. Understanding the eBook Iveco 75e15 Workshop Manual
  - The Rise of Digital Reading Iveco 75e15 Workshop Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Iveco 75e15 Workshop Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Iveco 75e15 Workshop Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Iveco 75e15 Workshop Manual
  - Personalized Recommendations

- Iveco 75e15 Workshop Manual User Reviews and Ratings
- Iveco 75e15 Workshop Manual and Bestseller Lists
- 5. Accessing Iveco 75e15 Workshop Manual Free and Paid eBooks
  - Iveco 75e15 Workshop Manual Public Domain eBooks
  - Iveco 75e15 Workshop Manual eBook Subscription Services
  - Iveco 75e15 Workshop Manual Budget-Friendly Options
- 6. Navigating Iveco 75e15 Workshop Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Iveco 75e15 Workshop Manual Compatibility with Devices
  - Iveco 75e15 Workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Iveco 75e15 Workshop Manual
  - Highlighting and Note-Taking Iveco 75e15 Workshop Manual
  - Interactive Elements Iveco 75e15 Workshop Manual
- 8. Staying Engaged with Iveco 75e15 Workshop Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Iveco 75e15 Workshop Manual
- 9. Balancing eBooks and Physical Books Iveco 75e15 Workshop Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Iveco 75e15 Workshop Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Iveco 75e15 Workshop Manual
  - Setting Reading Goals Iveco 75e15 Workshop Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Iveco 75e15 Workshop Manual
  - Fact-Checking eBook Content of Iveco 75e15 Workshop Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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