

CAUTION

Make sure the lift truck is in a location that is level and has access to a crane or other lifting device before doing any repairs on the reach carriage.

LOAD BACKREST EXTENSION – REMOVAL AND INSTALLATION (See FIGURE 1.)

1. Loosen the two upper capscrews that fasten the load backrest extension to the carriage.
2. Remove these two capscrews and lay the load backrest extension on the forks.
3. Remove the two lower capscrews that fasten the load backrest extension to the carriage.
4. Lift the load backrest extension off the forks.
5. Install the load backrest extension by using a crane to align the extension on the outer frame. Install the capscrews and tighten them to 203 N.m (150 lbf ft) torque.

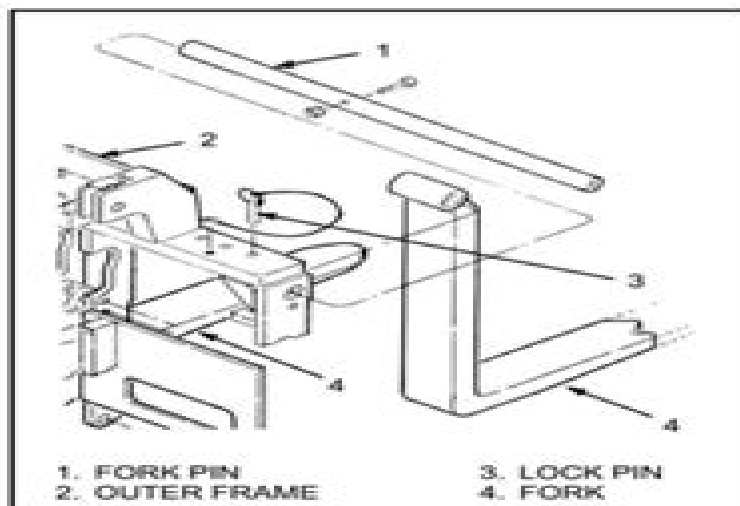


FIGURE 4. FORK REMOVAL

FORK REPLACEMENT (See FIGURE 4.)

Read and follow the **SAFETY PROCEDURES** in the section **VISTA MAST Repair, 4000 SRM 482** as well as all **WARNINGS** and **CAUTIONS**.

1. Operate the tilt function so that the forks are fully tilted back. Operate the reach function to fully extend the forks. Remove the load backrest extension as described in **LOAD BACKREST EXTENSION – REMOVAL AND INSTALLATION**. Pull the lock pins that keep each fork in position on the fork pin. See FIGURE 4.

WARNING

Forks are heavy and can cause an injury. Do not try to remove forks without using a lifting device.

2. Use a crane and make sure that it is the support for a fork. Remove the capscrew and nut at the center of the fork pin. See FIGURE 4. Use a brass drift to remove the fork pin from that fork and from that half of the frame. Remove the other fork by following the same procedure. The fork pin can be completely removed if necessary.
3. Use a crane and sling to lift a fork for installation. Move the fork to a position of alignment for the fork pin.
4. Install the fork pin in the outer hole in the frame. Use a hammer with a “soft” metal (brass or copper) or a plastic face to drive the pin in the frame.
5. Slide the fork on the pin and drive the pin into position to install the other fork. Use the crane and sling to align the other fork and install this fork in the same way. Install the fork pin so that the end of the pin is at the outer edge of the frame. Install the capscrew and nut to fasten the fork pin.
6. Use the crane to move the load backrest for alignment on the frame. Install the capscrews that fasten the load backrest on the frame.
7. Slide the forks into a position of alignment for the lock pins and install each lock pin in the slot at the top of the fork.

SIDE-SHIFT FRAME

Removal Of Side-Shift Frame (See FIGURE 6.)

NOTE: Use safety chains on the inner frame and mast weldments to keep the carriage and mast weldments from moving. Install the safety chains as described in **SAFETY PROCEDURES** in the section **VISTA MAST Repair, 4000 SRM 482**.

NOTE: Make sure that the forks are in the fully extended position. The side-shift frame can be removed with the forks installed or removed.

Hyster Forklift Repair Manual N45

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