

ROCKER ARM SUPPORT PLATE

3.21

REMOVAL OVERVIEW

See [3.18 TOP END OVERHAUL: DISASSEMBLY](#).

1. Remove breather assembly.
2. Remove rocker arm support plate.

DISASSEMBLY

1. See [Figure 3-69](#). Remove four bolts with flat washers (1) from the rocker arm support plate (5). The rocker arm shafts (4) on the push rod side (right) are notched to lock them in position.
2. Using a hammer and brass drift, tap left side of rocker arm shafts (4) so that the notched ends exit the rocker arm support plate (5) first. Mark the shafts so that they are installed in their original locations at time of assembly.
3. Remove the rocker arms from the rocker arm support plate. Mark the rocker arms to indicate location.

CLEANING AND INSPECTION

PART NUMBER	TOOL NAME
HD-04804-57	ROCKER ARM BUSHING REAMER

Inspection

⚠ WARNING

Compressed air can pierce the skin and flying debris from compressed air could cause serious eye injury. Wear safety glasses when working with compressed air. Never use your hand to check for air leaks or to determine air flow rates. (00061a)

1. Clean all parts in a non-volatile cleaning solution or solvent. Blow parts dry with low pressure compressed air.
2. See [Figure 3-69](#). Check rocker arms (3) for uneven wear or pitting where contact is made with the valve stem tips. Check for concave wear where rocker arms contact the push rod ends. Replace rocker arm if excessive wear is found at either location.
3. Verify that oil holes in rocker arms and rocker arm support plate (5) are clean and open.
4. Inspect rocker arm shafts (4) for scratches, burrs, scoring or excessive wear. Replace as necessary.

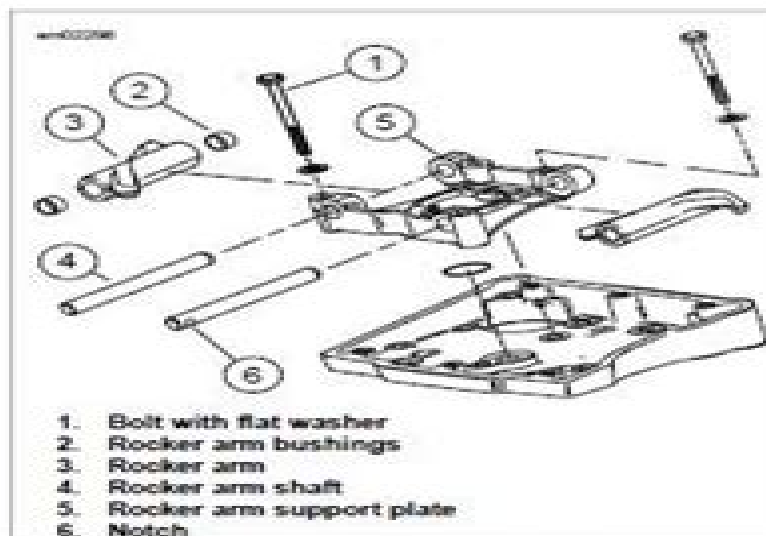


Figure 3-69. Rocker Arm Assembly

Rocker Shaft Fit

1. See [Figure 3-70](#). Measure the inside diameter of the rocker arm support plate bore.
2. See [Figure 3-71](#). Measure the outside diameter of the rocker arm shaft where it fits in the bore.
3. Repeat the measurement on opposite side of support plate and shaft. Replace shaft or support plate if clearance equals or exceeds 0.0035 in. (0.089 mm).



Figure 3-70. Checking Support Plate Bore

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Lingsheng Yao



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