MD200G PROCESS INTEGRATION

The MC200G is one of a family of Murata turning machines that incorporates live tooling. The stendard MC200G has turn A2-6, 30 tip spindles and two independent 10 station turnets.

Cross, Sece, or angular live tool heads-can be reducted on any turnet station. The standard live tool speed is 3000 rpm, with special application live tool heads of up to 9000 rpm. The live tool motor power is 48/W (5 tg) and maximum live tool size is 2000mm (3/W) for miting and M10 top. Spindle C-axis is standard on the M0000G allowing for militing, contouring, or other special applications.

in typical and frequent application for the MC000G has been automotive wheel, inner and outer hubs. On the MD200G, this part is not only turned, faced and bored, but the wheel told hole partiers is drilled, and charaftered.



m03000 High Speed, Twin Spinste UNC Turning Center

GRO. 199	FTO second
	turn flance CO, face, turn CE bearing
	diameters, driff and bore 50
Ob. 20	130 sectorf
	face florige, here (D, Eve tool drift (S) Ø13mm

holes with chamiler and back chamiler

The customer has a complete part off one twin spindle machine.

Other successful projects completed on the MD200G have been

- locating and cross holes on automotive compressor housings.
- boil hole patterns on pillow block housings.
- boilt holes and locator hole on side end caps.
- retainer slot on hydraulic cylinder nuts.

Total project machine oost easings, full automation, and flexibility are critical decisive points in shoosing the MD2000.

To view a vicke of the MO200G on YouTube, search MuretaMachinery life spacel.

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Siddappa N.Byrareddy

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Table of Contents Muratec C34user Guide

- 1. Understanding the eBook Muratec C34user Guide
 - The Rise of Digital Reading Muratec C34user Guide
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Muratec C34user Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Muratec C34user Guide
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Muratec C34user Guide
 - Personalized Recommendations
 - Muratec C34user Guide User Reviews and Ratings
 - Muratec C34user Guide and Bestseller Lists

- 5. Accessing Muratec C34user Guide Free and Paid eBooks
 - Muratec C34user Guide Public Domain eBooks
 - Muratec C34user Guide eBook Subscription Services
 - Muratec C34user Guide Budget-Friendly Options
- 6. Navigating Muratec C34user Guide eBook Formats
 - ∘ ePub, PDF, MOBI, and More
 - Muratec C34user Guide Compatibility with Devices
 - Muratec C34user Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Muratec C34user Guide
 - Highlighting and Note-Taking Muratec C34user Guide
 - Interactive Elements Muratec C34user Guide
- 8. Staying Engaged with Muratec C34user Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Muratec C34user Guide
- 9. Balancing eBooks and Physical Books Muratec C34user Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Muratec C34user Guide
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Muratec C34user Guide
 - Setting Reading Goals Muratec C34user Guide
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Muratec C34user Guide
 - Fact-Checking eBook Content of Muratec C34user Guide
 - o Distinguishing Credible Sources
- 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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