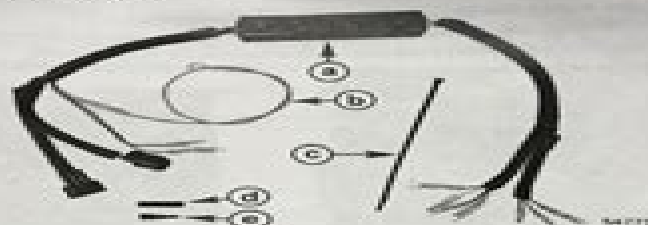


POWER TRIM SENSOR CONVERTER/TILT LIMIT MODULE KIT 75/80/90/100/115 FOURSTROKE (2.1L) S/N 2B095049 AND ABOVE

IMPORTANT: This document guides our dealers, boatbuilders, and company service personnel in the proper installation or service of our products. If you have not been trained in the recommended servicing or installation procedures for these or similar Mercury Marine products, have the work performed by an authorized Mercury Marine dealer technician. Improper installation or servicing of the Mercury product could result in damage to the product or personal injury to those installing or operating the product. Always refer to the appropriate Mercury Marine service manual for component removal and installation instructions.

NOTE: After completing installation, place these instructions with the product for the owner's future use.

Components Contained in Kit



Ref.	Qty.	Description	Part Number
a	1	Power trim sensor converter/tilt limit module	1555
b	1	Orange calibration wire (included with the module)	1555
c	3	Cables	8165111
d	1	Cap	13540
e	1	Plug	15541

Power Trim Sensor Converter/Tilt Limit Module Installation and Calibration

The module provides two functions:

- Converts the analog signal from the trim position sensor to a digital signal required for the SmartCraft digital trim/tilt gauge.
- Provides a variable, user-defined tilt limit for the up/out travel of the outboard to minimize the potential interference with the motor well or other obstructions.

Installation

1. Remove the battery cables from the battery.

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