

## SOLENOID TEST

Disconnect wiring and cables from solenoid. Using an ohmmeter, check for continuity between terminal "M" and body of starter solenoid. See [Fig. 1](#). Continuity should exist. If continuity does not exist, replace solenoid.

## ARMATURE TEST

1. Place armature in growler. Turn on growler and hold a piece of hackaw blade over armature. Slowly rotate armature. If hackaw blade is attracted to core or if it vibrates, replace armature.
2. Remove armature from growler. Using an ohmmeter, check continuity between commutator and core. If continuity exists, replace armature. Check continuity between commutator and shaft. If continuity exists, replace armature.
3. Check continuity between each commutator segment. If an open exists between any 2 segments, replace armature.

## COMMUTATOR TEST

1. Clean surface of commutator and polish with No. 400 grit sandpaper (if required). If surface is scored, out of round or pitted, turn commutator on a lathe.
2. Maximum commutator runout and minimum diameter of commutator must not exceed specification after turning. See [STARTER MOTOR SPECIFICATIONS](#) table.
3. Commutator mica undercut depth should be .02-.03" (.5-.8 mm). If undercut depth is not within specification, undercut with a hackaw blade to standard depth.

## BRUSH & SPRING TEST

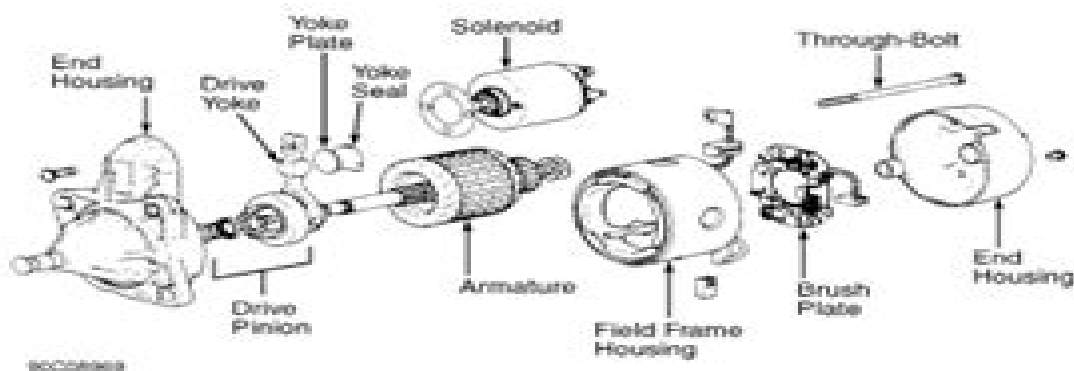
1. Connect ohmmeter between positive brush holder and negative brush holder. If ohmmeter indicates continuity, brush holder assembly is shorted and must be replaced.
2. Check brush length. See [STARTER MOTOR SPECIFICATIONS](#) table. If brush length is less than specification, replace brushes.
3. Check spring tension. Spring tension should be 2.0-4.3 Lbs. (8.8-19.1 N.m). Ensure brushes move freely in holders.

## FIELD COIL TEST

1. Connect ohmmeter between field lead and soldered portion of brush lead. If continuity does not exist, repair or replace field coil.
2. Check field coil for shorts to ground by connecting ohmmeter between field lead and starter housing. If continuity exists, repair or replace field coil.

## OVERHAUL

**NOTE:** For exploded view of starter assembly, see [Fig. 6](#).



# Ford Festiva Wa 1 3l 1988 1993 Service Workshop Manual

**RC Schank**



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