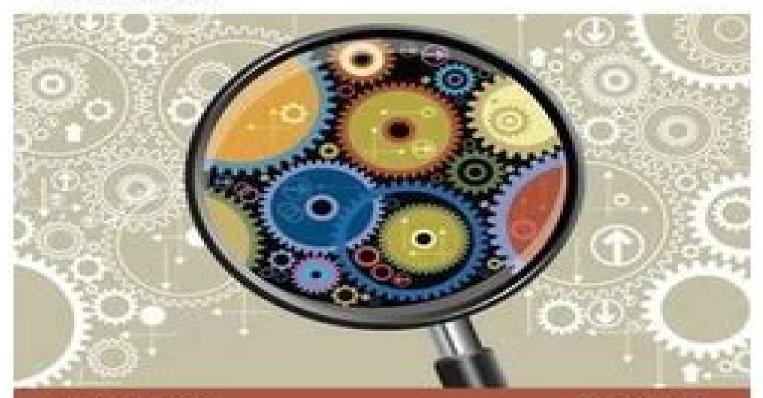


Managing Quality

Integrating the Supply Chain

FIFTH EDITION

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