

INTRODUCTION

This service manual describes the latest service information for the **KI-4000** and **KI-4000T** Transceivers at the time of publication.

2 versions of the **KI-4000** have been designed. This service manual covers each version.

MODEL	VERSION	COUNTRY
KI-4000	TYPE	EUROPE
	USA-1	USA-10

To upgrade quality, structural or mechanical parts and internal circuits are subject to change without notice or obligation.

DANGER

NEVER connect the transceiver to an AC outlet or to a DC power supply that puts more than 15 V. This will ruin the transceiver.

DO NOT expose the transceiver to rain, snow or any liquids.

DO NOT reverse the polarity of the power supply when connecting the transceiver.

DO NOT apply an RF signal of more than 20 dBm (100mW) to the antenna connector. This could damage the transceiver's front end.



ORDERING PARTS

Be sure to include the following four points when ordering replacement parts:

1. 10-digit order numbers
2. Component part number and name
3. Equipment model name and unit name
4. Quantity required

EXAMPLE ORDER:

10-00000000000000000000 KI-4000 1000000000 1 piece
10-00000000000000000000 KI-4000 1000000000 10 pieces

Addresses are printed on the inside back cover for your convenience.

REPAIR NOTES

1. Make sure a problem is internal before disassembling the transceiver.
2. **DO NOT** open the transceiver until the transceiver is disconnected from its power source.
3. **DO NOT** force any of the variable components. Turn them slowly and smoothly.
4. **DO NOT** short any circuits or electronic parts. An insulated tuning tool **MUST** be used for all adjustments.
5. **DO NOT** leave power ON for a long time when the transceiver is defective.
6. **DO NOT** insert power into a signal generator or a power generator.
7. **As a NOTE** connect a 40-ohm to 50-ohm attenuator between the transceiver and a distortion meter or spectrum analyzer when using such test equipment.
8. **READ** the instructions of test equipment thoroughly before connecting equipment to the transceiver.

Icom Ic M402 Service Repair Manual

G Psacharopoulos



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