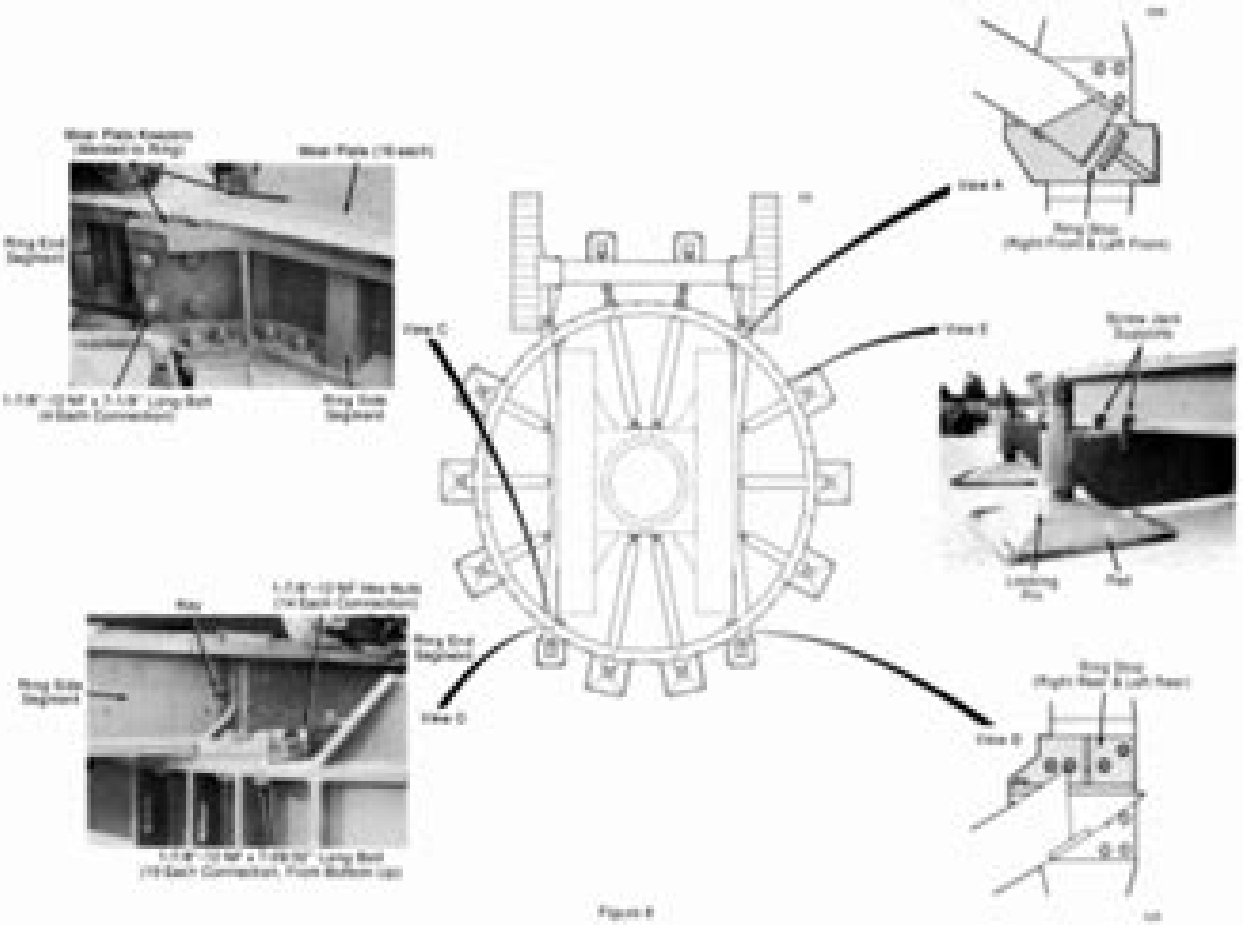

Figure 8

(Continued)

D. Assemble Travel Frame And Crawlers (Figure 8)

1. Lift the travel frame and block under each end.

2. Lift a crawler assembly into position and line up the holes on the crawler frame with those on the travel frame.

3. Install the pins through the holes and bolt the keeper plates in place on both sides of each pin as shown in View B.

4. Perform steps D.2. and D.3. to install the other crawler assembly.

5. Lift travel frame and crawler assemblies off blocking and position near the front of RINGER.

E. Install Travel Attachment (Figure 8)

1. Refer to Assembly Steps B.1. through B.3. and attach the brackets to the front of the carbody.

2. Lift the screw jack beams into position under the front of the ring and slide lugs G, View A on the end of each screw jack beam.

3. Lift the travel attachment into position and line up the holes on the crawler frames with those of the ring side beams.

4. Install the pins through the holes and insert the cotter pins as shown in View C.

5. Lift the screw jack beams and line up the holes in the screw jack beams with those on the travel frame brackets.

6. Install the pins through the holes and insert the cotter pins as shown in View D.

7. Pin lugs G, View A to the brackets on the carbody.

8. Weld lugs G to the front screw jack beams as shown in View A.

9. Refer to View E and install shims to fill the gap between the underside of the front ring segment and the top of each screw jack beam. Tack weld shims in place.

Manitowoc 4100 Operators Manual

Minjie Lin

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