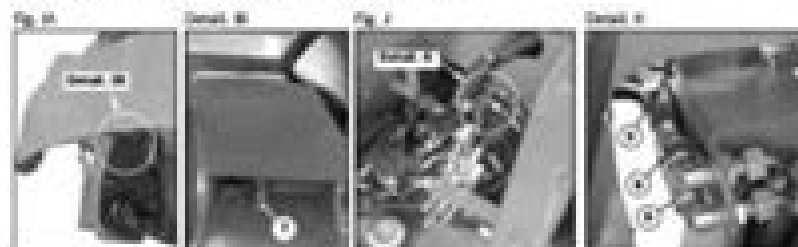


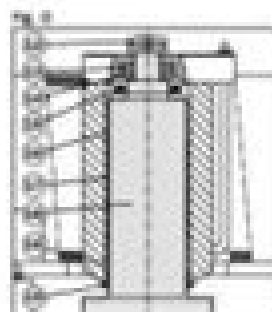
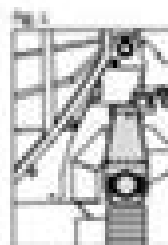
- Disconnect the hose item, 7 (Detail, A) of the rear pivot.
- Note the connections of the two supply hoses item, 8 (Detail, A) of the rear pivot motor and disconnect.
- Loosen the flange item, 9 (Detail, A) holding the hoses.



- Disassemble the cam item, 10 and remove the ball item, 11 (Fig. 6) in its hole.

⚠ Perform the following two operations extremely carefully.

- Fit a wedge under the pivot (Fig. 1).
- Remove the two nuts holding the pivot item, 12 (Fig. 6). Lower the pivot. Take care not to damage the threads on the head of the pivot.
- Check the good condition of the spring washers item, 13 (Fig. 6). Change them if necessary.
- Check the good condition of the bearing item, Rep. 15 (Fig. 6). Change it if necessary.
- Check the surface condition of the rings item, 16 (Fig. 6) inside the pivot. Change them if necessary.
- Check the good condition of the wiper seal item, 18 (Fig. 6). Change it if necessary.



REASSEMBLY OF THE REAR STEERING PIVOT

- Clean the pivot axle item, 18 (Fig. 6), before reassembling and apply a thin layer of grease (See chapter - CHARACTERISTICS OF THE LIFT TRUCK in group 0 - GENERAL).
- Reinstall the different elements of the pivot (according to model: washers, rings, bearing, ...) (Fig. 6). Reinstall the pivot. Take care when carrying out this operation.
- Refit the two nuts item, 8 (Fig. 6) of the head of the steering cylinder with a tightening torque of 18 daN.m $\pm$ 15%.
- Refit the hydraulic hose connections item, 7 & 8 (Fig. 6) and the hose collar item, 9 (Fig. 6).
- Reinstall the rear wheel and remove the wedges.
- Refit the nuts item, 12 (Fig. 6). Leave a clearance of 1,6 mm between the first and the bearing surface (Fig. 6). Tighten the second over the first.
- Carry out a few trial movements with the unloaded lifting truck, so that the pivot falls into place.

⚠ Take care when carrying out this operation. Do not handle any load.

- Unscrew nuts item, 12 (Fig. 6). Clean them with solvent, including the threaded section of the pivot's shaft. Apply MANTOL locking compound Ref 187505 on these two nuts.
- Refit the nuts item, 12 (Fig. 6). Leave a clearance of 1,6 mm between the first and the bearing surface (Fig. 6). Tighten the second over the first (tightening torque 18 daN.m $\pm$ 15%).
- Replace the ball in its housing in the head of the steering pivot. Refit the overload indicator system cam item, 10 (Fig. 6).



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Ying-Ying Zheng



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