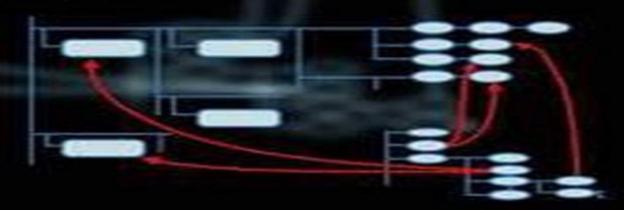
Karl-Heinz John · Michael Tiegelkamp



IEC 61131-3: Programming Industrial Automation Systems

Concepts and Programming Languages, Requirements for Programming Systems, Aids to Decision-Making Tools





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