#### INTRODUCTION

This service manual describes the latest service information for the KC-4068SR PMR446 FM TRANSC EVER at the time of publication.

MODEL	Antenna size	SYMBOL
IC-40885IR	Long	EUR
	S/Nort	EUR-1

To upgrade quality, all electrical or mechanical parts and internal circuits are subject to change without notice or obligation.

#### DANGER

NEVER connect the transceiver to an AC outlet or to a DC power supply that uses more than 5.0 V. Such a connection could cause a fine or electric hazard.

DO NOT expose the transceiver to rain, snow or any liquids.

DO NOT reverse the polarities of the power supply when connecting the transceiver.

DO NOT apply an RF signal of more than 20 d8m (100mW) to the antenna connector. This could damage the transceiver's front end.

#### ORDERING PARTS

Be sure to include the following four points when ordering replacement parts:

- 1. 10-digit order numbers
- Component part number and name.
- Equipment model name and unit name.
- 4. Quantity required

#### «SAMPLE ORDER»

5000002520 LCD L2-0404TAY IC-4086SR Mainunt 5 pieces 8810009500 Sgrew PH 90 M2x5 ZK IC-4088SR Chassis 10 pieces

Addresses are provided on the inside back cover for your convenience.



#### REPAIR NOTES

- Make sure a problem is internal before disassembling the transceiver.
- DO NOT open the transcelver until the transcelver is disconnected from its power source.
- DO NOT force any of the variable components. Turn them slowly and smoothly.
- DO NOT short any circuits or electronic parts. An insulated turning tool MUST be used for all adjustments.
- DO NOT keep power ON for a long time when the transceiver is defective.
- DO NOT transmit power into a signal generator or a sweep generator.
- ALWAYS connect a 30 dB to 40 dB attenuator between the transceiver and a deviation meter or spectrum analyzer when
  using such test equipment.
- READ the instructions of test equipment thoroughly before connecting equipment to the transceiver.

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