

INSTALLATION

The furnace must be installed in accordance with these instructions and all national or local codes and CSA standards 2 and 6 and 2, 2014.2 and 2, 2014.1.

The furnace must be installed with the combustion air duct extension (B) and exhaust duct extension (C) through an outside wall.

The furnace should be as near to the center of the exterior wall as possible.

1. Position an 11" (4") high x 6.3" (2") wide exhaust opening, and a 7" (2") high x 4.1" (1.6") wide outside vent opening as shown in Fig. 1. On side discharge (Stacked Models), remove the left exhaust pipe.

2. Install two duct adapters, by inserting back flange into opening and inserting tab into hole then turning adapter up.

3. Slide furnace into exhaust opening. On side discharge models, slide 4" dia. ducts over the adapters and secure with nut caps.

4. Seal Adapters: Connect gas supply line with a capillary to provide 11" (4.2") pressure to the gas control and thermocouple. Minimum D.D. tubing must be used. Do not heat gas valve during piping.

5. Be sure that the finished gas system is tight, properly supported and free of leaks. Connect fire any appliance with the same system is fully checked out. Use a soap and water solution to detect gas leaks. **NEVER** use a liquid leak or open flame. **NOTE:** Local codes require an external gas "Shut Off Valve". It must be located outside the furnace room.

6. **SAFETY:** **WARNING:** Make the junction box cover secure inside battery, or battery and thermocouple cable through opening on the right side of furnace housing and connect to furnace wiring as shown in Figure 1.

7. **VENT INSTALLATION:** Determine (a) dimensions (b) of furnace venting to outside. (c) which side wall and under the vent package according to Table 2.



TABLE 2 To select the correct air venting package use an outside air supply of either 60", 90" or 120" vents selected and connect all components correctly.				
Model	120"	90"	60"	45"
120"	120"	90"	60"	45"
90"	90"	60"	45"	30"
60"	60"	45"	30"	15"
45"	45"	30"	15"	0"

8. Apply mortar or caulk to back of air line where it flange (B). Slide through outside wall but not end into furnace air chamber.

9. Apply mortar or caulk to the top and sides of flange edge of the vent pipe (B) and plug holes (C) with packing (D) over furnace exhaust hole. Plug into wall and secure with two screws.

10. **WARNING:** Securely fasten to compartment floor with two screws through holes in venting flange. See Fig. 1. **WARNING:** To prevent sufficient exhaust air to the circulating blower, maintain specified clearances. Install vent line flush with ceiling. Seal flange with venting flange and caulking in air space of duct.

OPERATING INSTRUCTIONS

1" (1") MODEL: WITH THERMOCOUPLE SYSTEM

The furnace has a direct spark ignition system conforming to ANSI Z 21.20 standards. There is no pilot to light. To place furnace into operation:

1. Turn gas valve knob to "ON" position. **NOTE:** Some models may be equipped with a gas valve that does not have gas control knob.

2. Set thermostat to lowest temperature setting, then to desired temperature (if thermostat has an "ON/OFF" switch, turn to "ON"). Adjust the temperature to obtain the temperature rise within the range specified on furnace rating plate.

NOTE: On initial lighting air may be in the gas lines, repeat step 2 until furnace responds to it.

1" (1") MODEL: WITH FANZ AND FLUET SYSTEM

To place furnace into operation:

1. Place gas valve knob in and turn to "OFF".
2. Set thermostat to highest setting, or thermostat has an "ON/OFF" switch turn to "ON" and wait 2 min. for.
3. Turn gas valve knob to "ON" position. **NOTE:** Brown about the furnace.
4. Place gas valve knob in and lighting lighting in an igniter repeatedly until pilot lights. Then gas valve knob to the "ON" position or until pilot remains lit.
5. Set thermostat to desired setting (make **SHOULD BE** slightly), then turn gas valve knob to "ON" position.
6. For complete shut down, turn gas valve knob to "OFF" position and thermostat to lowest setting or switch to "OFF" position.

REQUIRE OF NORMAL OPERATION

1" (1") MODEL: WITH THERMOCOUPLE SYSTEM

When the wall thermostat contacts close a time delay for relay is energized.

After a 15-second delay, the motor starts, turning the circulating and combustion air blower wheels.

When the burner reaches the R.P. (R.P. necessary) to close the air-actuated vent valve, power is supplied through a temperature limit switch to energize the ignition module.

After a 15-second air pre-purge time, the gas valve is opened for a 7-second high-voltage spark for the ignition period begins and the main burner ignition starts.

When the burner ignites or established flame the electrode sparking stops.

When the wall thermostat contacts open the fan relay is de-energized. The gas valve closes and the power motor

1" (1") MODEL: WITH FANZ AND FLUET, THERMOCOUPLE SYSTEM

When the wall thermostat contacts close a time delay for relay is energized.

After a 15-second delay, the motor starts, turning the circulating and combustion air blower wheels.

When the burner reaches the R.P. (R.P. necessary) to close the air-actuated vent valve, power is supplied through a temperature limit switch to energize the ignition module.

The burner is then ignited by the pilot flame.

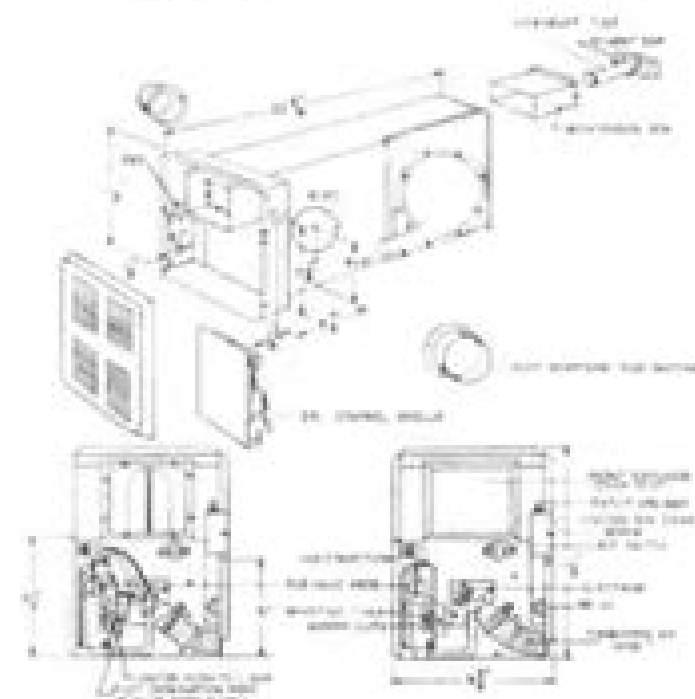
When the wall thermostat contacts open, the fan relay is de-energized. The gas valve closes and the power motor stops after a 15-second cool down period.

PREVENTIVE MAINTENANCE

1. Clean electrode furnace and air tube passages periodically as needed to remove dust, oil and
2. Check gas system for leaks at least once a year.
3. Check and clean blower wheel annually.



VENT ADTS CAVITY DEPTH		
NO.	THICKNESS	CAVITY DEPTH
1	1/2"	1/2"
2	1/2"	1/2"
3	1/2"	1/2"
4	1/2"	1/2"
5	1/2"	1/2"
6	1/2"	1/2"
7	1/2"	1/2"
8	1/2"	1/2"
9	1/2"	1/2"
10	1/2"	1/2"



Hydro Flame Rv Furnace Manual

Thomas Griffiths



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