

SECTION 5

FUEL SYSTEM

5.1 CHECKING AND ADJUSTING



5.1.1 Injection Timing

1. Remove the injection pipes from the injection pump.
2. Move the speed control lever to the maximum speed position.
3. Turn the flywheel counterclockwise (facing the flywheel) until the fuel fills up the hole of the delivery valve holder for #1 cylinder.
4. Turn the flywheel further and stop turning when the fuel begins to flow over.
5. Open the view port on the flywheel bell housing and read the number on the flywheel. The number indicated is the timing value for the engine. (The flywheel has a mark "1TC" and marks every 5° of engine timing to 25° total).

Timing 26-00118-00	Factory Specification	0.06 to 0.08 rad. 3.25° to 4.75° B.T.D.C.
Timing 26-00119-00	Factory Specification	0.09 to 0.12 rad. 5.25° to 6.75° B.T.D.C.
Timing 26-00119-03	Factory Specification	0.06 to 0.08 rad. 3.75° to 5.25° B.T.D.C.
Timing 26-00119-02	Factory Specification	0.10 to 0.13 rad. 5.75° to 7.25° B.T.D.C.
Timing 26-00120-00	Factory Specification	0.16 to 0.19 rad. 9.00° to 11.00° B.T.D.C.
Timing 26-00120-01	Factory Specification	0.09 to 0.12 rad. 5.25° to 6.75° B.T.D.C.

NOTE

Injection timing adjustment is accomplished by adding or removing shims under the injection pump.

The timing advances by removing one shim and retards timing by adding the same shim.

The addition or removal of 0.05 mm (0.0020 in.) of shim, changes the injection timing by approximately 0.0087 rad. (0.5°).

The sealant should be applied to both sides of the soft metal gasket shim.

5.1.2 Shim Identification

Shims are available in thicknesses of 0.20 mm, 0.25 mm, 0.30 mm, and 0.35mm. Combine shims for adjustments.



- | | |
|--------------------------|--------------------------|
| 1. 2-Holes: 0.20 mm shim | 3. 0-Holes: 0.30 mm shim |
| 2. 1-Hole: 0.25 mm shim | 4. 3-Holes: 0.35 mm shim |

5.1.3 Delivery Valves Fuel Seal

1. Remove the injection pipes, glow plugs, and the intake manifold, and install a compression gauge.
2. With the speed control lever set at the full throttle position, turn the crankshaft counterclockwise until the fuel pressure is built up.
3. Release the pressure in the delivery chamber by rotating the crankshaft to bottom dead center. (turn the crankshaft 1.57 rad. (90°) clockwise from fuel timing set point)
4. If the pressure drop for 5 seconds exceeds the allowable limit, replace the delivery valve or pump assembly.
5. If the pressure does not build up, replace the pump element with a new one and test again.

Delivery Valve Fuel Tightness	Factory Specification	less than 981 kPa(10 kgf/cm ² , 142 psi pressure drop from injection pressure for 10 seconds)
	Allowable Limit	981 kPa(10 kgf/cm ² , 142 psi pressure drop from injection pressure for 5 seconds)

Manual Workshop V 2203

Brendan G. Carr



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Official Manual, State of Missouri Missouri. Office of the Secretary of State, 1981 **Monthly Catalog of United States Government Publications** , 2001 *Monthly Catalogue, United States Public Documents* , 1978 **Gale's Auto Sourcebook** , 1991 Guide to information on cars and light trucks **Proceedings of I4SDG Workshop 2023** Victor Petuya, Giuseppe Quaglia, Tigran Parikyan, Giuseppe Carbone, 2023-05-18 This volume contains the proceedings of the 2nd IFToMM Workshop for Sustainable Development Goals I4SDG 2023 held in Bilbao Spain on 22-23 June 2023 The workshop papers are focused on those aspects of the theory design and applications of Mechanism and Machine Science that are fundamental for moving towards sustainable development The main topics of the workshop are sustainable energy systems robotics and mechatronics biomechanical and medical systems education linkages gears transmissions and actuators engines and powertrains tribology transportation machinery service systems for sustainability humanitarian engineering and socio technical systems for sustainable and inclusive development The contributions selected through a rigorous international peer review process highlight many exciting ideas that will drive new research directions and foster multidisciplinary collaboration between researchers from different backgrounds *Labor Relations Reference Manual* , 1993 Vols 9-17 include decisions of the War Labor Board Catalog Food and Nutrition Information Center (U.S.), 1973 **Food and Nutrition Information and Educational Materials Center Catalog** Food and Nutrition Information Center (U.S.), 1976 Catalog. Supplement - Food and Nutrition Information and Educational Materials Center Food and Nutrition Information and Educational Materials Center (U.S.), 1973 *Current Catalog* National Library of Medicine (U.S.), First multi year cumulation covers six years 1965-70 *Catalog of Publications* United States. Department of Health, Education, and Welfare, 1976 Publication Catalog of the U.S. Department of Health, Education, and Welfare United States. Department of Health, Education, and Welfare. Media and Publication Management Information Staff, **Publication Catalog of the U.S. Department of Health, Education, and Welfare** United States. Department of Health, Education, and Welfare, 1976 Canadiana , 1991 **International Joint Conference SOCO'13-CISIS'13-ICEUTE'13** Álvaro Herrero, Bruno Barúque, Fanny Klett, Ajith Abraham, Václav Snášel, André C.P.L.F. de Carvalho, Pablo García Bringas, Ivan Zelinka, Héctor Quintián, Emilio Corchado, 2013-08-13 This volume of Advances in Intelligent and Soft Computing contains accepted papers presented at SOCO 2013 CISIS 2013 and ICEUTE 2013 all conferences held in the beautiful and historic city of Salamanca Spain in September 2013 Soft computing represents a collection or set of computational techniques in machine learning computer science and some engineering disciplines which investigate simulate and analyze very complex issues and phenomena After a thorough peer review process the 8th SOCO 2013 International Program Committee selected 40 papers which are published in these conference proceedings and represents an acceptance rate of 41% In this relevant edition a special emphasis was put on the organization of special sessions Four special sessions were organized related to relevant

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Record Linkage Techniques, 1985 Beth Kilss, Wendy Alvey, 1986 **The Protection of Ground and Surface Waters, January 1982-August 1987**, 1988 Shepard's Labor Law Citations, 2003 A compilation of citations to decisions and orders of the National Labor Relations Board United States Supreme Court decisions in labor cases lower federal court decisions in labor cases state court decisions in labor cases and labor provisions in the United States Code Catalog. Supplement Food and Nutrition Information and Educational Materials Center (U.S.), 1974 Management, 1983

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