



Twin Tec *Installation Instructions for Ignition Model 1005S EX*

CAUTION: CAREFULLY READ INSTRUCTIONS BEFORE PROCEEDING.

OVERVIEW

Twin Tec Ignition Model 1005S-EX is 50 states street legal (ARB E.O. No. D-641-3 for use with the following Harley-Davidson® motorcycle models:

- All 1998-2003 XLH 883cc and 1200cc Sportster® except 1200S

The Model 1005S EX replaces the original equipment (OE) electronic ignition system. The unit mounts in the gear case cover and plugs into the OE wiring harness.

The Model 1005S EX offers adjustable advance, adjustable RPM limit settings in 100 RPM increments, and switch selectable single or dual fire modes. Single fire mode improves starting, reduces the occurrence of backfiring at low RPM, and improves power at high RPM. A red status LED flashes when the engine reaches top dead center (TDC) and allows easy static timing. The status LED also provides diagnostic information. A green VOES LED illuminates when the VOES (vacuum switch) input is active.

A special feature allows use of the tachometer wire for a PC link to a laptop computer when the engine is not running. Individual units can be programmed with a custom advance curve. The use of the tachometer wire for the PC link eliminates the need to remove the outer cover plate.

All Model 1005S EX units log engine operating data that may be downloaded and viewed with our Operating Statistics software. Model 1005S EX units also include a built-in temperature sensor and logging of temperature data.

INCLUDED PARTS

The unit includes a parts bag with an extension harness and crimp terminals that you can use to connect an optional single fire coil and a Packard Weather Pack connector set intended for installation on the tachometer wire to provide an access point for the PC link.

The Model 1005S EX must be operated with the original equipment H-D® timing rotor P/N 32402-83.

INSTALLATION

1. Turn off the ignition switch and disconnect the battery ground cable before proceeding.
2. Refer to Figure 1. Disconnect the OE ignition module. The plug is attached to the frame tube underneath the engine. You will have to disassemble the 6 pin Deutsch connector on the module side. Use needle nose pliers to pull out the secondary lock inside the connector shell. Use a small screwdriver to depress the plastic terminal latches while gently pulling out each wire. If you are not familiar with Deutsch connectors, you can find more detailed information in the H-D service manual. Save the connector shell and secondary lock.
3. Remove the gear case cover plate and mounting hardware. You may have to drill out two rivets that hold the cover. Remove the OE module and carefully pull the harness up through the exit hole.
4. Install the Model 1005S EX unit. Wrap electrical tape around the end of the protective wire harness sleeve and the terminals. This will compress the sleeve, protect the terminals, and allow you to easily feed the harness down through the exit hole. The tape will also keep the sleeve end from fraying.
5. Rotate the unit slightly counterclockwise of the final orientation shown in Figure 2 and then place it into position. Be careful to avoid damage to the black plastic Hall effect sensors on the bottom of the unit.
6. Route the wiring harness and install the mounting standoffs as shown in Figure 2. Do not fully tighten the standoffs or install the outer cover plate until after the static timing procedure.
7. Refer to the appropriate wiring diagram. Use the dual fire hookup shown in Figure 3 if you have an OE coil or other coil with two primary terminals. Use the single fire hookup in Figure 4 if you are installing an aftermarket coil with three primary terminals. Four of the terminals on the Model 1005S EX wire harness go into the 6 pin connector shell you disassembled in step 2. Pin numbers are

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