#### PHILCO-FORD CORPORATION PARTS & SERVICE

SPECIFICATIONS-MODEL ST-986

ANTENNA: AM-SW, self-contained magnecore. FM-SW, telescopic adjustable monopole. Expensal antenna jack provided for use with an annenna other than the mosopole.

BATTERY: 3 "D" cells provide a 4.5-volt supply with a jack provided for optional external power supply (Philes pare no. 429-1009-4).

CIRCUIT: 10 transistors, 5 diodes and 1 thermistor in a superheterodyne FM-AM-SW receives coverlong 3 beaution.

FREQUENCY RANGE: FM, SSMILE to 108MHz SW. 4.5MBls to 12MBls AM, 540KHz on 1600KHz

INTERMEDIATE FREQUENCY: FM, 10.7MHz SW, 450KHa AM, 4600KHW

SPEAKER: 3% inch 8 ohms voice coil, jack provided for optional private listening unit (Part number 429-0919-19).



Model ST-986

#### CHASSIS REMOVAL

- 1. Loosen screw in cabinet back until back can be removed.
- 2. Remove cross-recessed screw in bottom of cabinet under monopole antenna and slide ascenna out of hale in top of cubinet.
- 3. Remove 3 cross-recessed screws from bottom of barreev trave (acrews are under labels).
- 4. Remove 2 screws from cabinet at left top and borrow corners.
- 5. Remove center post for cubinet back screw.
- 6. Remove cross-recessed screw located on PW panel between band switch and magnetone ancenta.
- 7. Remove external assensa jack and life chassis out of cabinet.

#### PRE-ALIGNMENT PROCEDURE

Allow test equipment 15 minutes to warm up and stabilize. Set Bundawitch of receiver as indicated on there. Set volume control to maximum. Control on Sohm resistor areas no earphone plag and intermiples sate ear-phone jack (J1). Control B E Model ITS VIVM across the Sohn resistor for an output indicator. Control AM Signal Generalize (30% modulation) as indicated on chargivery generator output as low as possible to avoid ACCO MOTORS

Test equipment needed: 1. Sweep generator 2. Market generator

- 5. Oscilloscope 4. B & K Model 175 WIVM

#### IF ALIGNMENT-FW SECTION

See Bandawitch of receiver to FM position. Connect FM (175 KHz deviation) Signal Generator as indicated on her mandawitten on specifies to a wolfer media during any alignment. Keep Signal Generator output as low as possible chart. Do not exceed it wolfer media during any alignment only.

	SIGNAL GENERATOR		RAD10								
STEP	CONNECTION TO RADIO	SETTING	SETTING	SPECIAL INSTRUCTIONS	ADJUST						
100	NO TEST POINT-TPS ONE-LOSCOPE TO TPS	100	TWEET CARE TOLLY OFTE	ABJUST FOR STRANCTEY OF CURTS.							
	SAME AS STEP 1	10.7 MHZ	For BAND Towned GAND FOLLY SPEN	ADJUST FOR DYMMETRY OF CURVE AND MAXIMUM DATE.	12-13-16-16						

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FM-SM-AM TRANSISTOR PORTABLE MODEL ST-9868K

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Yan Bai



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