

- I. Change pump drive tongs
- 2. Stator support **Pudber**
- 3. begolier
- 4. Shorter
- 5. Turbine
- 6. Revenuer deliver all starting
- 7. Converter pillot allworth.
- B. Charge pump ne-coll.
- 9. Flex plate
- 10. Convex workers

4. Torque to mounting stude to 220 ft. lbe, and the two mounting bolts to 170 ft. lbs. Then rotate the converter to insure that it is free to turn, and bolt the flex plate to the flywheel. Torque the capservers to 85 ft. Ibs.

IMPORTANT: Do not install the flex plate to flywhoel capsorews until after the flywheel housing is bolted to the reverser, and the torque converter has been checked for freedom of movement.

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# **Ih 500c Dozer Service Manual**

**Victor M. Corman** 

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