

Additive Manufacturing [3D printing] [Rapid prototyping]

Definition:

It is a process of converting a Computer Aided Design (CAD) based three dimensional model into real product by layer wise processing of the 3-D model.

The process makes use of interfaced software and hardware components with actuators and sensors to print the 3-D product.

Advantages over traditional manufacturing: (subtractive manufacturing)

- Reduces material wastage
- Reduces the number of operations and tooling
- Reduces the requirement of skilled operators (As it avoids use of multiple machine operations).
- Reduces production time
- Reduce cost of production as wastage is reduced
- Provides more freedom for designers.
- Complex parts can be produced

Steps in Additive manufacturing: 8 steps. Detailing not needed

Printable 3D models can be created with a Computer Aided Design (CAD) package, through a 3D scanner, or by plain digital camera and photogrammetry software. These models can be saved in STEREO LITHOGRAPHY (STL) file format. This will be processed by software 'slicer' which converts the model into a series of thin layers and produces G-code program to a specific type of 3D printer.

Mechanical Building Services Engineering Lecture Notes

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Table of Contents Mechanical Building Services Engineering Lecture Notes

1. Understanding the eBook Mechanical Building Services Engineering Lecture Notes
 - The Rise of Digital Reading Mechanical Building Services Engineering Lecture Notes
 - Advantages of eBooks Over Traditional Books
2. Identifying Mechanical Building Services Engineering Lecture Notes
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mechanical Building Services Engineering Lecture Notes
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mechanical Building Services Engineering Lecture Notes

- Personalized Recommendations
 - Mechanical Building Services Engineering Lecture Notes User Reviews and Ratings
 - Mechanical Building Services Engineering Lecture Notes and Bestseller Lists
5. Accessing Mechanical Building Services Engineering Lecture Notes Free and Paid eBooks
 - Mechanical Building Services Engineering Lecture Notes Public Domain eBooks
 - Mechanical Building Services Engineering Lecture Notes eBook Subscription Services
 - Mechanical Building Services Engineering Lecture Notes Budget-Friendly Options
 6. Navigating Mechanical Building Services Engineering Lecture Notes eBook Formats
 - ePub, PDF, MOBI, and More
 - Mechanical Building Services Engineering Lecture Notes Compatibility with Devices
 - Mechanical Building Services Engineering Lecture Notes Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mechanical Building Services Engineering Lecture Notes
 - Highlighting and Note-Taking Mechanical Building Services Engineering Lecture Notes
 - Interactive Elements Mechanical Building Services Engineering Lecture Notes
 8. Staying Engaged with Mechanical Building Services Engineering Lecture Notes
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mechanical Building Services Engineering Lecture Notes
 9. Balancing eBooks and Physical Books Mechanical Building Services Engineering Lecture Notes
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mechanical Building Services Engineering Lecture Notes
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Mechanical Building Services Engineering Lecture Notes
 - Setting Reading Goals Mechanical Building Services Engineering Lecture Notes
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Mechanical Building Services Engineering Lecture Notes

- Fact-Checking eBook Content of Mechanical Building Services Engineering Lecture Notes
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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