O 3.A.

- The sugar industry is the second most important agro-based industry in the country. Brazil is the top
 country with sugar cane production in the world. As of 2018, sugar cane production in Brazil was
 746 million tonnes that account for 39.20% of the world's sugar cane production. The top 5
 countries (others are India, China, Thailand, and Pakistan) account for 73.70% of it. Hence
 statement 2 is not correct.
- India accounts for about 19 percent of the world's production of sugarcane. But it occupies only 2.4
 percent of total cropped area in the country.
- This industry provides employment for more than 4 lakh persons directly and a large number of farmers
 indirectly. The sugar industry is a seasonal industry because of the seasonality of raw materials.
 Hence statement 1 is correct.
- The development of the industry on modern lines dates back to 1903 when a sugar mill was started in Bihar. Subsequently, sugar mills were started in other parts of Bihar and Uttar Pradesh. In 1950-51, 139 factories were in operation. The number of sugar factories rose to 662 in 2010-11.
- Sugarcane is a weight-losing crop. The ratio of sugar to sugarcane varies between 9 to 12 percent
 depending on its variety. Its sucrose content begins to dry during haulage after it has been harvested from
 the field. Better recovery of sugar is dependent upon its being crushed within 24 hours of its harvesting.
 Sugar factories hence are located within the cane producing regions. Maharashtra has emerged as a
 leading sugar producer in the country and produces more than one-third of the total production of
 the sugar in the country
- Uttar Pradesh is the second-largest producer of sugar. The sugar factories are concentrated in two belts—the Ganga-Yamuna doab and the Tarai region. The major sugar-producing centers in the Ganga-Yamuna doab are Saharanpur, Muzaffarnagar, Meerut, Ghaziabad, Baghpat, and Bulandshahr districts; while Kheri Lakhimpur, Basti, Gonda, Gorakhpur, Bahraich are important sugar-producing districts in the Tarai region.
- The crop yield is low in Northern India than in Southern India. Uttar Pradesh's yield is low, but in Maharashtra, Karnataka, and Tamil Nadu the yield is high. Hence statement 3 is not correct.

Q 4.D

- Cotton is a "pure" raw material that does not lose weight in the manufacturing process. So other
 factors, like, the power to drive the looms, labor, capital, or market may determine the location of the
 industry. At present, the trend is to locate the industry at or close to markets, as it is the market that
 decides what kind of cloth is to be produced. Also, the market for the finished products is extremely
 variable, therefore, it becomes important to locate the mills close to the market.
- The cotton textile industry is one of the traditional industries of India. In the ancient and medieval times, it used to be only a cottage industry. India was famous worldwide for the production of muslin, a very fine variety of cotton cloth, calicos, chintz, and other different varieties of fine cotton cloth. The development of this industry in India was due to several factors. One, it is a tropical country and cotton is the most comfortable fabric for a hot and humid climate. Second, a large quantity of cotton was grown in India. Abundant skilled labor required for this industry was available in this country. In fact, in some areas, the people were producing cotton textiles for generations and transferred the skill from one generation to the other and in the process perfected their skills.
- There are three cotton-growing areas, i.e. parts of Punjab, Haryana and northern Rajasthan in the northwest, Gujarat and Maharashtra in the west and plateaus of Andhra Pradesh, Kamataka and Tamil Nadu in the south. Leading producers of this crop are Gujarat, Maharashtra and Telangana per bectare output of cotton is high under irrigated conditions in the north-western region of the country. Its yield is very low in Maharashtra where it is grown under rainfed conditions.
- Initially, the British did not encourage the development of the indigenous cotton textile industry. They
 exported raw cotton to their mills in Manchester and Liverpool and brought back the finished products to
 be sold in India. This cloth was cheaper because it was produced at mass scale in factories in the U.K. as
 compared to the cottage based industries of India. In 1854, the first modern cotton mill was established
 in Mumbai.
- All the statements are correct. Hence the correct answer is option (d).

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Table of Contents Ias Previous Year Question Papers

- 1. Understanding the eBook Ias Previous Year Question Papers
 - The Rise of Digital Reading Ias Previous Year Question Papers
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Ias Previous Year Question Papers
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ias Previous Year Question Papers
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Ias Previous Year Question Papers
 - Personalized Recommendations
 - Ias Previous Year Question Papers User Reviews and Ratings
 - Ias Previous Year Question Papers and Bestseller Lists
- 5. Accessing Ias Previous Year Question Papers Free and Paid eBooks
 - Ias Previous Year Question Papers Public Domain eBooks
 - Ias Previous Year Question Papers eBook Subscription Services
 - Ias Previous Year Question Papers Budget-Friendly Options

- 6. Navigating Ias Previous Year Question Papers eBook Formats
 - o ePub, PDF, MOBI, and More
 - Ias Previous Year Question Papers Compatibility with Devices
 - Ias Previous Year Question Papers Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ias Previous Year Question Papers
 - Highlighting and Note-Taking Ias Previous Year Question Papers
 - o Interactive Elements Ias Previous Year Question Papers
- 8. Staying Engaged with Ias Previous Year Question Papers
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ias Previous Year Question Papers
- 9. Balancing eBooks and Physical Books Ias Previous Year Question Papers
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ias Previous Year Question Papers
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ias Previous Year Question Papers
 - Setting Reading Goals Ias Previous Year Question Papers
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ias Previous Year Question Papers
 - Fact-Checking eBook Content of Ias Previous Year Question Papers
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements

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