

See Illustration 1 If the cover is stuck, do not work between the cover and carbody flanging using any tools – if necessary, gently tap the cover sideways to free it. Remove the gasket. If it shows signs of damage or deterioration it must be replaced.

Refitting

6 Check for refitting: examine the inside of the cover for a build-up of oil sludge or any other contamination, and if necessary clean the cover with carefree of a water based solvent. Examine the condition of the transverse ventilation filter inside the carbody cover and clean or as described for the inside of the cover. If sludge is evident or if damaged, the filter can be removed from the cover, after removing the securing bolts. Dry the cover thoroughly before refitting.

7 Wipe the cover clean and dry and seal the gasket to the cover using full oil seal to the cover to the carbody flanging, ensuring the gasket remains correctly seated **(see Illustration 2)**.

8 Fit the retaining bolts, ensuring all relevant specifications are correctly performed and tighten them to the specified torque setting in a diagonal sequence.

9 Reconnect the transverse heater controls to the carbody cover and exit the car cover before starting.

5 Crankshaft pulley - removal and refitting

Note: A new pulley retaining bolt will be required on refitting.

Removal

1 Firmly secure the handbrake, then park on the level of the car and ensure it is secure on its stands (see Jacking and vehicle support). Remove the right-hand wheelcover.

2 Remove the primary drivebelt as described in Chapter 1. Then to remove, mark the direction of rotation on the belt to ensure the belt is refitted the same way round.

3 Remove the crankshaft pulley retaining bolt. To prevent crankshaft rotation on manual transmission models, have an assistant secure



4.2 Removing the carbody cover from the engine

top gear and apply the parking brake. The automatic transmission models prevent rotation by removing one of the output shafts. Remove retaining bolts, and holding the driveplate in the transmission housing using a hold bar, remove the output bolts. If the engine is removed from the vehicle it will be necessary to use the transmission support (see Section 10).

4 Unscrew the retaining bolt and washer and remove the carbody pulley from the rear of the crankshaft, taking care not to damage the crankshaft cover.

Refitting

5 Refit the crankshaft pulley, aligning the pulley oil seal with the oil seal notch on the timing belt sprocket, then fit the washer and new retaining bolt **(see Illustration 3)**.

6 Tighten the crankshaft pulley retaining bolt to the specified torque. Ensure refitting from angle tighten the bolt through the specified Stage 1 angle, using a socket and extension bar, and finally through the specified Stage 2 angle. It is recommended that an angle measuring gauge is used during the final stage of the tightening to ensure accurate **(see Illustration 4)**. If a gauge is not available, use white spirit to make alignment marks between the bolt head and pulley prior to tightening, the marks can then be used to check that the bolt has been rotated through the correct angle.

7 If necessary, remove the hold bar securing the driveplate in the transmission housing



4.3 Ensure the gasket is correctly located in the carbody cover recess (removed)

then the primary drivebelt as described in Chapter 1 using the hold bar prior to removal to ensure the belt is fitted the correct way round.

8 Refit the masterbelt then lower the car to the ground and tighten the other bolts to the specified torque.

6 Timing belt covers - removal and refitting

Upper cover

Removal

1 Remove the oil cooler housing as described in Chapter 10.

2 Undo the retaining bolts then undo the timing belt upper cover and remove it from the engine **(see Illustration 5)**.

Refitting

3 Refitting is the reverse of removal. Tighten the cover retaining bolts to the specified torque.

Lower cover

Removal

4 Remove the crankshaft pulley (see Section 5).

5 With reference to Chapter 10, remove the alternator (primary drivebelt tensioner).

6 Remove the upper cover (see paragraphs 1 and 2) then undo the retaining screws and



4.4 Removing the heater controls from the rear of the carbody panel

draw them from the rear panel. If necessary, undo the screws and remove the multi-function display unit from the panel **(see Illustration 6)**.

7 Remove the light switch located on the



4.7 Use a screwdriver to undo the lower screws

inner side of the face, with reference to Chapter 10, Section 5, then undo the screws and remove the side and anti-rattle surround from the face. The screws are secured by pressing down the end panel to allow the fit.



4.8 Undo the retaining panel from the face clips

screws can rotate through the grille. This can be light, secure the screws through the end grille for removal. Then release the side clip and turn the unit before refitting **(see Illustration 7)**. Withdraw the unit from the face and remove the screws.

8 Disconnect the wiring loom from the light meter surround and remove surround **(see Illustration 8)**.

9 Remove the gaskets as described in Section 10.

10 Press back the passenger vent panel to stop, with the seal pressing between the vent grille for removal. Then release the screws, then undo the lower mounting bolt and withdraw the vent from the face **(see Illustration 9)**.

11 Reach through the gaskets location and disconnect the wiring from the passenger vent. This can not be damaged the wiring or terminals.



4.9 Undo the heater warning control wiring socket from the panel



4.10 Undo the screws and disconnect the wiring from the multi-info display unit



4.11 Refitting the vent panel to stop



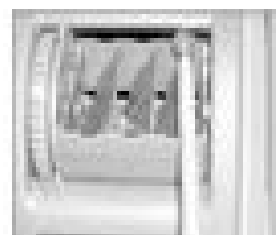
5.1 Refit the crankshaft pulley aligning the oil seal with the oil seal notch on the crankshaft sprocket (removed)



5.2 Fit the new retaining bolt and tighten it as described in the text



5.3 Timing belt upper cover retaining bolts (removed)



5.4 Undo the clips



5.5 Release the clip



5.6 Undo the screws and withdraw the surround from the carbody

Mk 4 Astra Workshop Manual

Jessica J Manson



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