

STEP 31

Lift the shift rods enough for the pins to clear the split line flange. Drive the roll pins out of the shift rods interlock block.

Lift the C-D shifting fork and interlock block until the interlock balls will clear the reverse interlock rod. Remove the 2 interlock balls.

NOTE: Slide the interlock block down and inspect the roll pin notch in the shift rods for any burrs from roll pin installation. Use emery cloth to remove burrs.

STEP 32

Pull the shift rods up and remove.

STEP 33

Remove the 2nd - 3rd gear and C-D range shifting forks and the interlock block.

Rev B-60020

STEP 34

Remove the three idler gear shaft retainer bolts. Remove the shaft retainer and shims. Label and keep the shims and retainer together with a wire tag.

STEP 35

Carefully drive the idler gear shaft out through the rear housing.

STEP 36

Remove the idler gear support plate. Remove the idler gear and bearings.

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G Thomas

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the 'G Thomas' text.

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