STEP 31

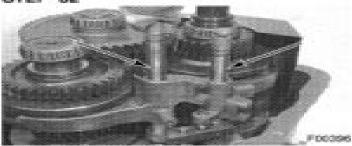


Lift the shift rods enough for the pins to clear the split line flange. Drive the roll pins out of the shift rods intertook black.

Lift the C-D shifting fork and interlock block until the interlock balls will clear the reverse interlock rod. Remove the 2 interlock balls.

NOTE: Slide the interlock block down and inspect the roll pin notch in the shift rods for any burns from roll pin installation. Use emery cloth to remove burns.

STEP 32



Pull the shift rods up and remove.

STEP 33



Remove the 2nd - 3rd geer and C-D range shifting torks and the interlock block.

STEP 34



Remove the three idler gear shaft retainer bolts. Remove the shaft retainer and shims. Label and keep the shims and retainer together with a wire tag.

STEP 35



Carefully drive the idler gear shaft out through the rear housing.

STEP 36



Remove the idler gear support plate. Remove the idler gear and bearings.

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G Thomas

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