

Fig. 2 — Installing Fittings and Valves, 30HX (Typical)

30GXN,R UNITS ONLY — Using good brazing practice, braze the <sup>5</sup>/<sub>8</sub>-in. minimum load tubing to the copper nipple on the discharge line (minimum load port) between the condenser coil and oil separator. See Fig. 1, 3A and 3B.

Step 3 — Dehydrate and Recharge Circuit — When piping has been completed, leak test the assembly. If one of the O-ring seal fittings leaks, slowly tighten the O-ring nut until the leak stops. If this does not fix the leak, the connection must be reinstalled using a new O-ring in the fitting. Contact your Carrier representative for assistance in locating these parts.

After leak testing, evacuate, dehydrate, and recharge the circuit using an approved refrigerant recovery device. Correct type and amount of refrigerant are listed on unit nameplate and in base unit documentation.

#### Step 4 — Install Control Wiring

#### A WARNING

Be sure all power to the unit is off before proceeding. Lock out and safety-tag all disconnects.

Wires between field-installed components and unit control box must be enclosed in field-supplied conduit. Follow all local codes and NEC (National Electrical Code, U.S.A.). Wire size must be no. 16 AWG (American Wire Gage) (1.5 mm<sup>2</sup>) minimum. See Fig. 4 and 5 for field wiring.

30HX UNITS — Remove the screws holding the right-side access panel to the unit control box. Open the right-side access panel.

Route wires through field-supplied conduit and attach the conduit to the unit control box, using a suitable conduit fitting and one of the available <sup>7</sup>/<sub>8</sub>-in. knockout openings. Attach the other end of the conduit to the solenoid valve, using a suitable fitting. Repeat for the other circuit. See Fig. 4.

30GXN,R UNITS —Route the field-supplied water proof conduit from the solenoid valves to the control box at the end of the unit. See Fig. 4 and 5.

ALL UNITS — Using good wiring practice, connect a white wire from the solenoid valve on circuit A to a white wire from the solenoid valve on circuit B. Connect both wires to TB2-9 (30HX) or TB4-2 (30GX).

Connect a pink wire to the solenoid valve on circuit A.

Connect a gray wire to the solenoid valve on circuit B. Connect both the pink and gray wires to TB5-9 for all units.

Figure 4 shows the correct location of the wiring connection points on the chiller.

# **Manual For 30gxn Carrier Chiller**

**Yicheng Fang** 

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## Table of Contents Manual For 30gxn Carrier Chiller

- 1. Understanding the eBook Manual For 30gxn Carrier Chiller
  - The Rise of Digital Reading Manual For 30gxn Carrier Chiller
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Manual For 30gxn Carrier Chiller
  - Exploring Different Genres
  - $\circ\,$  Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Manual For 30gxn Carrier Chiller
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Manual For 30gxn Carrier Chiller
  - Personalized Recommendations
  - Manual For 30gxn Carrier Chiller User Reviews and Ratings
  - Manual For 30gxn Carrier Chiller and Bestseller Lists
- 5. Accessing Manual For 30gxn Carrier Chiller Free and Paid eBooks
  - Manual For 30gxn Carrier Chiller Public Domain eBooks
  - Manual For 30gxn Carrier Chiller eBook Subscription Services
  - Manual For 30gxn Carrier Chiller Budget-Friendly Options
- 6. Navigating Manual For 30gxn Carrier Chiller eBook Formats
  - o ePub, PDF, MOBI, and More
  - Manual For 30gxn Carrier Chiller Compatibility with Devices
  - Manual For 30gxn Carrier Chiller Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Manual For 30gxn Carrier Chiller
  - Highlighting and Note-Taking Manual For 30gxn Carrier Chiller
  - Interactive Elements Manual For 30gxn Carrier Chiller
- 8. Staying Engaged with Manual For 30gxn Carrier Chiller

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Manual For 30gxn Carrier Chiller
- 9. Balancing eBooks and Physical Books Manual For 30gxn Carrier Chiller
  - Benefits of a Digital Library
  - o Creating a Diverse Reading Collection Manual For 30gxn Carrier Chiller
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Manual For 30gxn Carrier Chiller
  - Setting Reading Goals Manual For 30gxn Carrier Chiller
  - ∘ Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Manual For 30gxn Carrier Chiller
  - Fact-Checking eBook Content of Manual For 30gxn Carrier Chiller
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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