

INTRODUCTION

DESCRIPTION

Gear pumps have several sections and are made with a single set (single stage) of gears or with multiple sets (tandem) of gears. A single stage pump has two covers and the gear housing with the gears. Seals are used to prevent leaks between the sections. Tandem pumps have a gear housing for each set of gears. Most tandem pumps also have a center section for the bearings. The inlet and outlet ports are normally on the gear housing or rear cover. The front cover has the seal for the input shaft. The input shaft is connected to a driven sprocket, coupling, or gear by splines or a key.

All the gear pumps have devices that keep the thrust clearance at a minimum when the pressure increases. When the pressure is low, the clearance increases to pre-

vent wear. To prevent leakage when the pressure is high, the oil from the outlet side of the pump is transferred to a wear plate. The oil pushes the wear plate against the gears. Some pumps have bearing blocks that move closer to the gears when the pressure increases.

OPERATION

Gear pumps have the teeth of the gears engaged in the center of the pump. When the input shaft is turned, the drive gear turns the driven gear. The oil in the inlet chamber is moved out from the center by the teeth of rotating gears. The oil between the teeth is moved around the pumping chamber to the outlet chamber. The oil is pushed from the outlet chamber by the gear teeth that are beginning to engage.

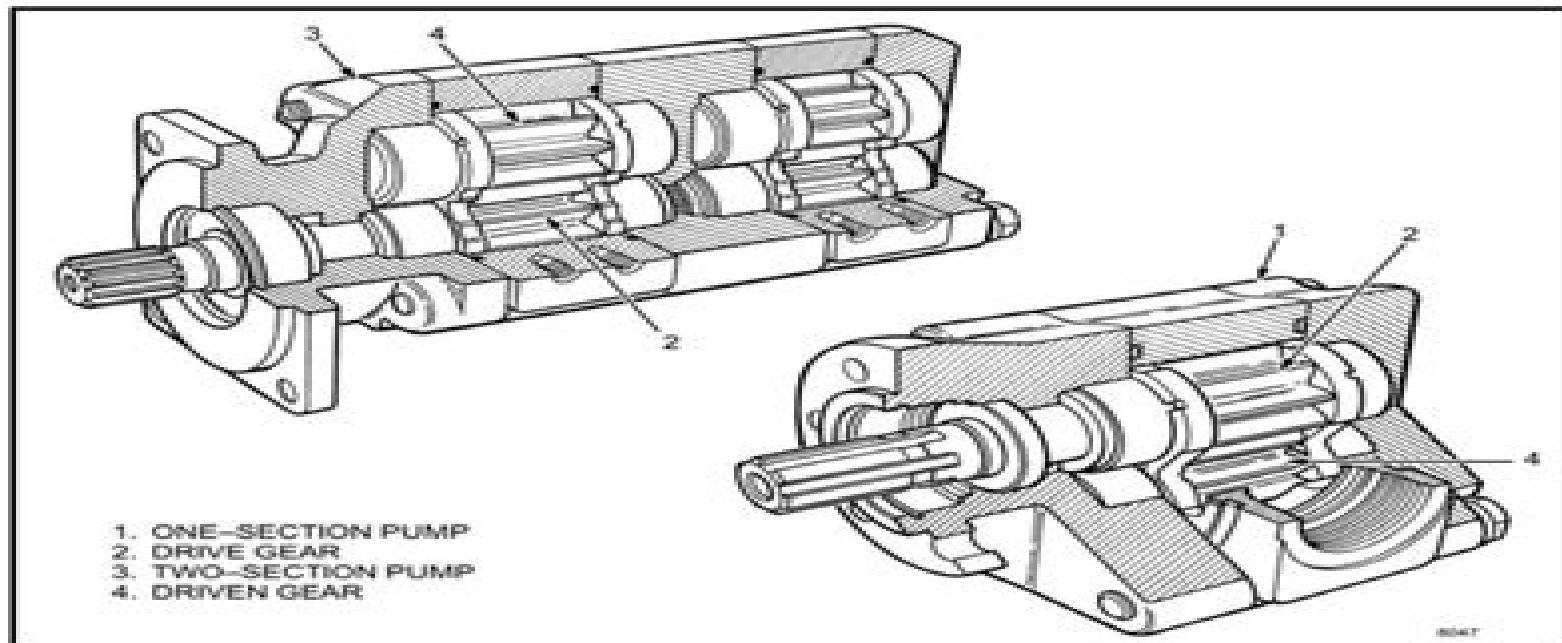


FIGURE 1. TYPES OF GEAR PUMPS

Hyster H700 Parts Manual

**Tecumseh Products Company. Engine
and Gear Service Division**

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located on the right side of the light blue bar.

Hyster H700 Parts Manual:

Machinery Lloyd ,1975 Materials Handling News ,1984 *Polk's Peoria City Directory* ,1955 **Western Conservation Journal** ,1972 *Hyster Parts Manual* ,1995 *Parts Manual* ,1995 *Hyster Service Manual: Spacesaver S60B, S70B, S80B, S100B and Challenger H60C, H70C, H80C, H100C, H120C (fork Lift Trucks)*. Hyster Company,1975

Parts Book and Instruction Manual for Hyster D4N Towing Winch for Caterpillar D4 and R4 Tractors, Tractor Model Serial Numbers 6G-2076 and Up, 7J-9215 and Up Hyster Co,1955 **Master Parts Manual** Tecumseh Products Company. Engine and Gear Service Division,1982 Spare Parts Manual Babcock & Wilcox Company,1961

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